Model-based Cost Engineering Space Missions Estimating

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Abstract: NASA continually strives to improve cost estimation for the highly advanced technology flown on planetary as well as earth orbiting space missions. Over the years it has been proven that parametric cost models are a desired way to obtain accurate estimates. Still there is room for improvement. This paper will discuss two of the latest and best methods for obtaining accurate cost estimates using best-of-breed model-based cost engineering techniques.

This paper / presentation will address two relatively new methods to improve the accuracy of space missions cost estimates: TruePlanning Hardware Equipment Types and a relatively new Space Missions Catalog, with emphasis on the later. Both methods include a variety (up to 119) space specific equipment types, and the Space Missions catalog also includes novel specific models for electric propulsion, ion thrusters, lasers, parachutes, radar altimeters, and thermal protection. This paper / presentation will include two case studies (one earth orbiting and one planetary mission) featuring many of the above equipment types and unique cost models. A validation study of the results of these case studies will also be included.

Case Study Descriptions (Two Case Studies):

Two hypothetical robotic space missions were developed to demonstrate the capabilities of the TruePlanning suite of estimating tools. A space-based telescope case study was developed to highlight the process of applying TruePlanning to near Earth missions and an autonomous Mars helicopter case study was developed to highlight planetary missions with multiple flight elements.

The first case study, referred to as LUVOT (LEO UV Optical Telescope) is a 500kg Explorer class ultraviolet space-based telescope with a development schedule of 4.5 years. The flight system consists of a 100kg payload that contains a cluster of four telescopes (aperture <25cm) with CCD detectors tuned to cover different ranges in the electromagnetic spectrum and a 400kg commercial low-cost spacecraft bus. The telescope payload includes significant structural elements constructed of composite materials, several light-weighted mirrors using advanced materials, an electronics assembly and a filter wheel. The spacecraft bus utilizes standard aluminum honeycomb structural elements, has passive thermal control, is solar powered with articulated arrays and has no propulsion system. In addition, the bus is 3-axis controlled, has a Rad750 based processing unit with onboard storage and communicates with the ground using a X-band SSPA. Figure 1 provides a high-level Master Equipment List (MEL) for LUVOT and an artist's rendering of the LUVOT flight system. The complete MEL used to estimate the LUVOT system is provided in Appendix A.

		;	# OF UNITS	5	FLIGHT HARDWARE MASSES	OTHER COMPONE	NT INFORMATION	
Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Description (Vendor, Part #, Heritage Basis)	Other characteristics/issues (volume, power, other component-specific items)	
LUVOT Spacecraft	Flig	nt Ele	ment i	#1	389.4			
Structure					130.0			
Primary Structure	90.0	1	0	0	90.0	Standard design	Aluminum	
Heaters, Thermistors	2.0	1	0	0	2.0	Standard materials, new design		
Star Tracker	5.0	2	0	1	10.0	Modified COTS part		
Spacecraft Component n								
UVOT Telescope Optical								
Assembly	Payl	Dad E	emen	τ#1	96.10			
Primary mirror	0.01	10	0	1	0.12	Lightweighted design, Adv Mat'l	25cm diameter	
Detectors, CCDs	9.00	4	0	1	36.00	CCDMart Part # 2021		
Filter wheel mechanism	40.00	1	1	1	40.00	Minor mod from past design		
Payload Component n								



Figure 1: Sample MEL for LUVOT (Complete MEL Provided in Appendix A)

The planetary case study (Marscopter) is a medium sized helicopter designed to fly autonomously across the Martian landscape. Marscopter is a New Frontiers or flagship class space mission that has a mass of 1,700kg and a development schedule of 6 years. The Marscopter flight system consists of three distinct flight elements; the entry system, the cruise stage and the helicopter. The 1,000kg entry system provides protection during Mars entry and consists of a mini "Sky Crane" to lower the payload to the surface and a thermal protection system that shields the payload during descent into the Martian atmosphere. This system utilizes a Rad750 based control computer and aluminum structural elements. The cruise stage for this space mission is a typical interplanetary support spacecraft that has a mass of 200kg. It has a biprop propulsion system, passive thermal control and standard aluminum-honeycomb structural materials. The helicopter payload is 600kg and is powered by batteries during flight but uses solar arrays to recharge between excursions on the surface. Multiple excursions can be conducted within the lifetime of the helicopter which is driven by battery charge/discharge cycles. The helicopter is mostly constructed of composite materials, has a Rad750 based electronics system and relies on X-band communications equipment. The helicopter carries a science payload made up of individual instruments consisting of a mapping spectrometer, meteorological suite and a visible camera. Figure 2 shows an artist's rendering of the three flight elements that make up the Marscopter flight system along with a summary level MEL. A more detailed MEL for this case study can be found in Appendix A.



Entry System (EDL)

Helicopter

					FLIGHT HARDWARE	RE			
		#	OF UNI	rs –	MASSES	OTHER COMPONENT	INFORMATION		
Subsystem/Component	Unit Mass, Current Best Estimate (CBE)		Flight Spares		Total Mass, CBE	Description (Vendor, Part #, Heritage Basis)	Other characteristics/issues (volume, power, other component-specific items)		
Helicopter	Fligh	t Ele	ment	#1	515.20				
Multi-Layer Insulation, Coatings, etc	10.00	1	0	0	10.0	Custom design, standard materials/processes			
Battery	200.00	1	1	1	200.0	Standard cells w/ new configuration	400 Amp-hr Li-ion		
RAD750 Single Board Computer	0.50	1	0	1	0.5	COTS part w/ application-specific software	Rad750-based		
Helicopter Component n									
EDL	Fligh	t Ele	ment	#2	940.00				
Mini Sky Crane Primary Structure	150.00	1	0	0	150.0	Scaled-down heritage design	Aluminum		
Heatshield TPS	300.00	1	0	0	300.0	Scaled-down heritage design			
Backshell Structure	50.00	1	0	0	50.0	Scaled-down heritage design	Aluminum		
EDL Component n									
Cruise Stage	Flight	t Ele	ment	#3	170.60				
Mechansims	15.00	1	0	0	15.0	COTS devices			
Fuel Tank	8.00	4	0	0	32.0	Mono-prop fuel tank	Titanium		
Cruise Stage Component n									
Mapping Spectrometer	Paylo	ad E	lemer	nt #1	70.50				
Primary Mirror	4.00	1	0	1	4.00	Modified past design			
Power Supplies	2.00	1	0	1	2.00	Modified past design			
Spectrometer Component n									
Visible Camera	Paylo	ad E	lemer	nt #2	7.90				
Primary Optic	2.00	1	0	1	2.00	Modified past design			
Detector, CCD	0.40	1	0	1	0.40	CCDMart Part # 1963			
Visible Camera Component n									
Meteorological Suite	Paylo	ad E	lemer	nt #3	9.50				
Wind Sensor	0.50	2	0	1	1.00	Modified past design			
Harnessing	1.00	1	0	1	1.00	Custom harness, new design			
Meterorological Suite Component n						, 5			

Figure 2: Sample MEL for the Marscopter case study (Complete MEL Provided in Appendix A)

The TruePlanning Space Hardware Equipment Types and Resulting Cost Models

Equipment Types

As an extension of a study that PRICE (now known as Unison) accomplished several years ago for NASA, we developed a significant set of 'unmanned hardware equipment types' to specifically support the estimation of unmanned space missions of all types and applications.

The derivation of these equipment types was based on two extensive sets of data:

- 1. Spacecraft data from the US Air Force Unmanned Spacecraft Cost Model (USCM), supplemented with some newer data from the Air Force
- 2. Payload / Instrument data from a set of 13 NASA historical earth-orbiting and planetary missions.

The original study was published in 2016. This included 119 hardware equipment types, as shown in Figure 3.

Propulsion

Manifold

Plumbing

Regulator

Plumbing, XIPS

Power Processor

Tank, Auxilliary

Tank, Chemical

Tank, Helium Tank, Launch System Tank, Liquid

Tank, MUPS

Tank, XIPS

Tank, Flight System

Tank, Oxidizer/PMD

Thruster Module, Dual

Thruster:.1LB. - 110 LB.

Tank, Pressurant

Thruster, ARCJET Thruster, Cold Gas Thruster, High Level Thruster, LAE Thruster, Liquid

Thruster, REA Thruster, XIPS

Transducer

Squib Valve, Fill/Drain Valve

Tank, Manned Space Mission

Tank, Propellant/Propulsion

Thruster, Low Level Spin Control

Motor, Apogee Kick

Motor, Solid Rocket

Lines/Fittings,Latch/Isolation Valves

Filter

Structures & Mechanisms

Actuator/Drive Ass'y
Hinges
Latch
Mechanisms
Pyrotechnics
Pyrotechnics Ass'y
Solar Array Yokes/Booms
Structure, Panel
Structure, Payload
Structure, Primary
Structure, Solar Sail
Structure, Wheel

Altitude Control / GNC

Accelerometer ACS Control Electronics Earth Horizon Sensor GPS Receiver IMU/IRU Magnetic Torquer Magnetometer Momentum/Reaction Wheel Nutation Damper/Despin Ass'y Rate Gyro Star Tracker Sun Sensor Torque Coils

Thermal Control

Heat Pipes Heater/Thermistor/Thermostat Mirror Miscellaneous Passive Thermal MLI Blanket/Insulation/Paint/Shroud Optical Solar Reflector Radiators/Louvers

TT&C / C&DH / Communications	Electrical Power
Antenna	Battery
Antenna, Hi-Gain	Battery Voltage Limiter
Antenna, Horn	Battery Voltage Pressure Monitor
Antenna, Low-Gain/Medium Gain	Battery,NiH
Antenna, Omni	Cabling/Wiring Harness
Antenna, S-Band	Ordnance/Charge Power Controller
Antenna, VHF	Power Conditioner/Controller
Command Receiver	Power Control Electronics
Command Telemetry Unit	
Communication Security	Power Converter
Data Handling	Power Dissipators/Shunts
Data Interface	Power Distribution Unit
Data Recorder	Power Regulator
Demodulator	Power Supply Electronics
Diplexer	Solar Array
Filter/Coupler	Solar Array Drive
Frequency Downconverter	Solar Array -GaAs
Harness/Cabling/Waveguide	Solar Array -Si
Memory	,
Modulator	Squib Driver
Oscillator/Clock	Switching Unit
Power Amplifier	Payload / Instruments
Premodulator Processor	Optics (Average Complexity)
RF Distribution	Digital/Analog Electronics
RF Ferrite Device	Power Supply Electronics
RF Plumbing	Power Connectors/Harnesses
Signal Conditioner	Optics (Simple)
Signal Switch	Optics (Complex Assy.)
Spacecraft Control Processor	Digital/Analog Electronics (Simple Circuit)
Thruster Firing Electronics	Digital/Analog Electronics (Complex Circuit)
Transmitter	Sensor, Electronic, General
Transponder	Payload and Bus
Transponder Telemetry Unit	Electronic Chassis/Housing
TWTA	Electronic Chassis/Housing (Simple / Mechanical par
Valve Driver	Electronic Chassis/Housing (Sophisticated / Complex

Figure 3b. Payload / Instrument Equipment Types

One of the advantages of estimating unmanned space missions using the hardware equipment type method is that this is merely an extension of the legacy hardware / system estimating method in TruePlanning software application. If one is already a user of the Unison TruePlanning hardware /system models, estimating unmanned space missions is merely an extension of the hardware estimating method you are already familiar with. This method is also extensible to missions other than NASA missions, and to a lesser extent, manned missions as well. It also lends itself the ability to include, and integrate software into the hardware estimate.

An example of the Hardware Equipment Type Calculator is shown below in Figure 4 depicting an example of a Payload / Instrument / Optics assembly for an Earth-Orbiting Mission. As can be seen at the bottom of the figure, the equipment type calculator derives all of the necessary inputs for TruePlanning based on a few inputs provided by the estimator at the top of the figure / calculator.

When you select an Equip for Structure, and Manufact		Itomatically	calculated for Operating Specification, Total Wei	ght, Weight of Structure, Volume, Manufacturing Complexity oment types. These values may be changed by the user if				
				Show Descriptions				
Section Name	Input Field	Units		escription				
Operating Environment	Unmanned Space - Earth Orbiting 💌		Operating environment of the equipment Dictates Operating Specification. Operating Specification is the variable that describes the end user's requirements stemming from the planned operating environment. It is a measure of the portability, reliability, structuring, testing and documentation requirer for acceptable contract performance.					
Function	Payload 💌		Function of the equipment (sub-category).					
Equipment Type	Optics(Complex Assembly) 🔽		Type of equipment Each equipment type has built-in recommendations based on historical averages for the outputs below.					
Total Weight	2.0000	kg 🔽	Total weight of the equipment to be divided proportionally among Weight of Structure and Weight of Electronics.					
Heritage Structure	Minimal Mod 🔽	Minimal Modifications is used to capture minimal design modifications to an existing component.						
Operating Specification			2.000					
Total Weight			2.0000	kg				
Weight of Structure			2.0000	•				
Weight of Electronics			0.0000	kg				
Volume			3.121	1				
Manufacturing Complexity	for Structure		9.700					
Manufacturing Complexity	for Electronics		0.000					
Percent of New Structure			60.00 %					
Percent of New Electronic:	s	60.00 %						
Engineering Complexity		0.600						

Figure 4. The TruePlanning Hardware Equipment Type Calculator depicting an Earth Orbiting Optics Assembly

Cost Models / Results

As described in Section I, two notional case studies were modeled for this paper using both the Hardware Equipment Types as well as the Space Missions Catalog. The results of the Hardware Equipment Types will be presented in this section, and the results of the Space Missions Catalog will be presented in the following Section III.

Figure 5 is a snapshot of the Product Breakdown Structure (PBS) for the (LUVOT) mission. Figure 5a shows a portion of the Payload / Instrument PBS, while Figure 5b shows a portion of the Spacecraft / Bus. Note that System / Assembly Cost Objects are included to estimate NASA WBS Elements 1-3 and 10, as well as WBS 5 and 6.

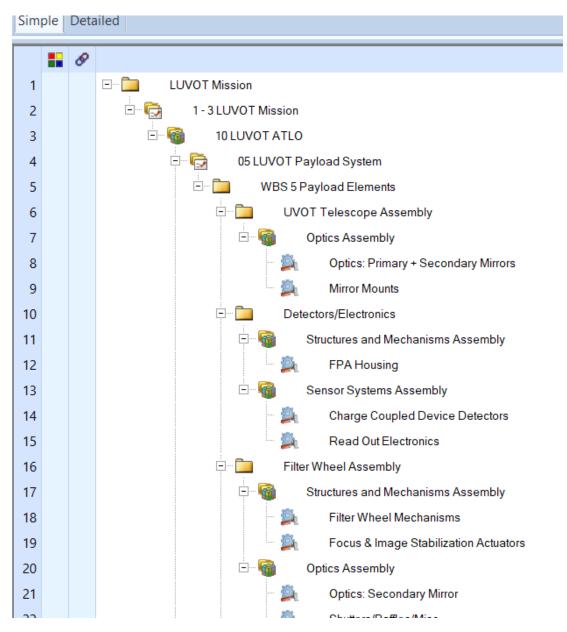


Figure 5a. Snapshot of a portion of the LUVOT Payload / Instrument PBS

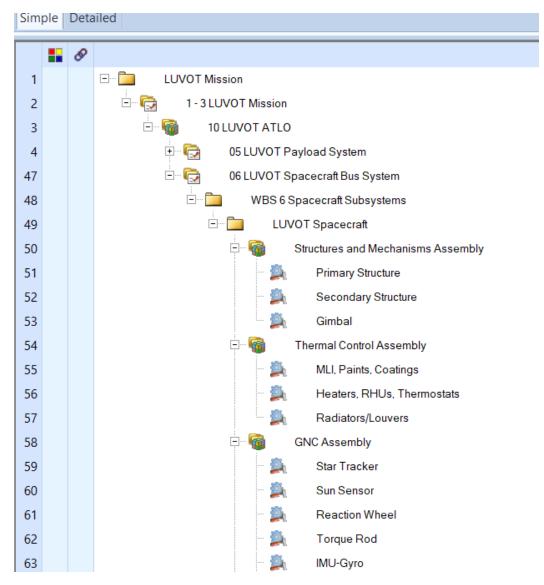


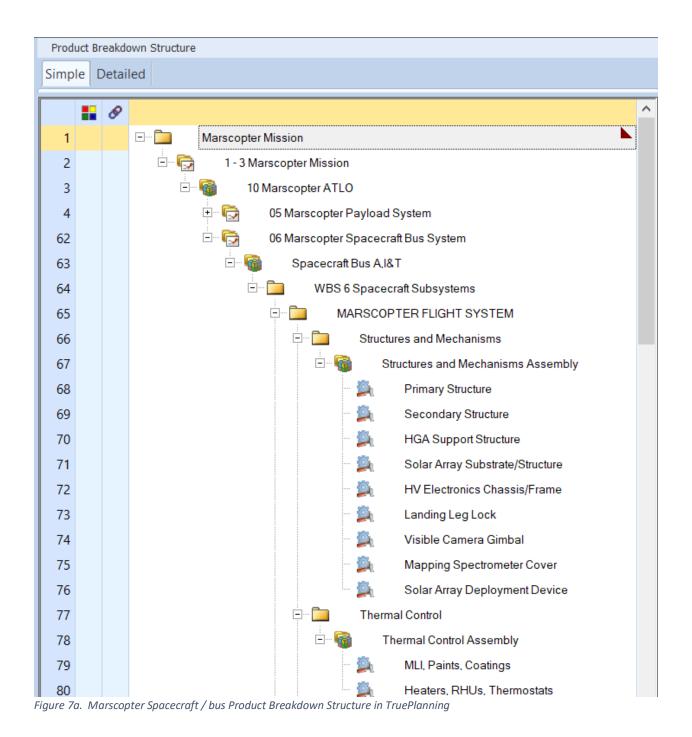
Figure 5b. Snapshot of a portion of the LUVOT Spacecraft / Bus PBS

A snapshot of the TruePlanning Hardware Equipment Type Results by NASA WBS is shown in Figure 6. As shown in the figure, the total design and development is approximately \$110 million, and the total flight unit cost is approximately \$71M, for a total project cost of approximately \$182M. This includes approximately \$114.5M for the Spacecraft bus, and \$49.5M for the Payload / Instruments.

LUVO	OT Mission			馬 💺 🖶 🍰 🛫 🔍	:ustom>						
Cost	:	\$181,784,997	100.00% Lab	bor Requirement. 989,222.37 hours							
Proje	ect Cost:	\$181,784,997	Pro	oject Labor Requirement: 989,222.37 hours							
Phas	e Set	Α 🔹	Worksheet Se	Set Space v4 w Launch Opns 🔻							
		/OT Mission - [System Folder] USD (\$) (as spent)		Total	Development	Production					
1	NASA Std \	WBS		181,784,997							
2	1 Project M	anagement		3,278,356	2,528,510	749,846					
3	2 Systems	Engineering		3,541,348	2,432,228	1,109,119					
4	3 Safety & I	Mission Assurance		730,989	509,240	221,749					
5	5 Payload(s)		49,509,281	23,846,671	25,662,610					
6	6 Spacecra	aft		114,592,444	11,833,079	4,335,281					
7	6.1 Structure	es & Mechanisms		10,072,484	7,325,461	2,747,022					
8	6.2 Therma	I Control / Temperature Control		2,208,725	519,546						
9	6.7 Guidano	ce, Navigation & Control (GNC)		13.099.498	6,248,675	6,850,824					
10	6.9 Commu	nications / TeleCommunications		16,960,457	8,912,420	8,048,036					
11	6.10 Comm	and and Data Handling (C&DH)		19,299,751	13,625,662	5,674,089					
12	6.11 Solar E	Electric Power (SEP) / Power & D	Distribution	36,783,169	21,800,688	14,982,481					
13	10 Systems	Integration & Testing		10,132,579	9,887,113	245,466					
14	Total App	lied		181,784,997	110,638,929	71,146,069					
15	Total			181,784,997	110,638,929	71,146,069					

Figure 6. LUVOT Mission Space Equipment Type Results by NASA WBS

TruePlanning was also used to estimate the cost of the Marscopter Mission as discussed in Section I. Figure 7a represent a snapshot of the Hardware Equipment Type PBS for the Marscopter Spacecraft, and Figure 7b represents the PBS for a portion of the Marscopter Payloads / Mapping Spectrometer Instrument.



The results of the Hardware Equipment Type Marscopter Mission cost estimate are shown in Figure 8, by NASA standard WBS. Note that the Marscopter Mission is much more complex than the LUVOT mission, incorporating EDL as well as a Cruise Stage, and multiple instruments, so both the Payload / Instrument costs, as well as the Spacecraft costs are significantly higher than the earth-orbiting LUVOT. As shown in the figure, the total design and development for the Marscopter Mission is approximately \$739 million, and the total flight unit cost is approximately \$285M, for a total project cost of

approximately \$1.023B. This includes approximately \$714M for the Spacecrafts, and \$157M for the Payload / Instruments.

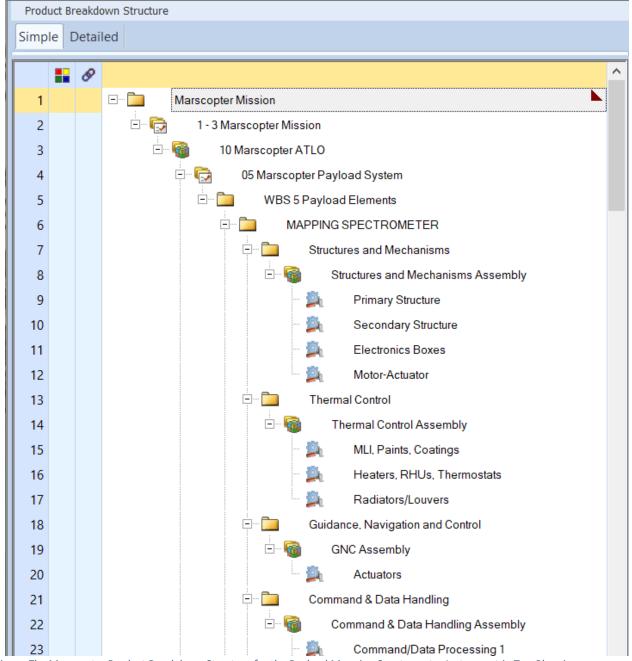


Figure 7b. Marscopter Product Breakdown Structure for the Payload Mapping Spectrometer Instrument in TruePlanning

Mars	scopter Mis	sion		馬 🗟 🚖 🚖 🤜	custom>					
Cost	t	\$1,023,394,149	100.00% Lat	bor Requirement: 5,590,899.34 hours						
Proje	ect Cost:	\$1,023,394,149	Pro	oject Labor Requirement: 5,590,899.34 hours						
Phas	e Set	Α 🗸	Worksheet S	et Space v4 w Launch Opr						
		rscopter Mission - [System Folde I USD (\$) (as spent)	ər]	Total	Development	Production				
1	NASA Std	WBS		1,023,394,149						
2	1 Project M	lanagement		19,805,099	16,723,940	3,081,160				
3	2 Systems	Engineering		35,133,715	30,545,106	4,588,610				
4	3 Safety &	Mission Assurance		4.630.652	3,566,100	1,064,551				
5	5 Payload((s)		156,919,061	115,419,363	41,499,698				
6	6 Spacecra	aft		713,865,692	102,592,551	27,674,786				
7	6.1 Structur	es & Mechanisms		280,851,228	108,416,617					
8	6.2 Therma	al Control / Temperature Control		8,516,586	1,314,433					
9	6.6 Propuls	sion / Electric Propulsion (EPS)		49,291,083	21,092,141					
10	6.7 Guidan	ce, Navigation & Control (GNC)		58.572.339 36,110.545 2						
11	6.9 Commu	inications / TeleCommunications	\$	47,867,195	28,099,998	19,767,197				
12	6.10 Comm	and and Data Handling (C&DH)		27,202,016	21,081,468	6,120,548				
13	6.11 Solar	Electric Power (SEP) / Power & D	Distribution	111,297,908	84,769,587	26,528,320				
14	10 Systems	s Integration & Testing		93,039,930	92,075,722	964,208				
15	Total App	blied		1,023,394,149	738,820,086	284,574,062				
16	Total			1.023.394.149	738.820.086	284,574,062				

Figure 8. Marscopter Mission Space Equipment Type Results by NASA WBS

Note that individual Subsystem / Component cost (and labor) reports (not shown here) are also available in TruePlanning.

The Space Missions Catalog and Resulting Cost Models

The Space Missions Catalog

Nearly 35 years ago, a new approach for estimating NASA planetary spacecraft was developed in support of the upcoming Discovery Program. This new approach leveraged an extensive amount of historical planetary data going back to the early 1970's and utilized the framework of the PRICE H Estimating Suite. This NASA tailored cost model was later expanded to include Earth science missions and additional refinements were made to capture science instruments and approaches used by more recent missions. The overall approach of the model was to focus on perceived cost drivers versus non-

causal options. In the early 2010's, the model was migrated from PRICE H to the TruePlanning framework where it became known as the TruePlanning Space Missions (TPSM) Catalog. Over its history, the TPSM model has been used to support numerous instrument and mission evaluations and Standing Review Boards (SRBs), demonstrating its accuracy and applicability throughout all mission development phases and across the NASA portfolio.

TPSM produces an estimate that covers the development phases of a project (Phases B-D) and maps it to the NASA standard WBS structure. The payload and spacecraft flight hardware estimates are built up from component level estimates that rely on inputs such as; schedule durations, heritage, technology levels, quantities (flight, spares, prototypes, models, etc.), parts class (S, B, etc.) and mass. TPSM also estimates the cost of Instrument Assembly & Test (I&T), launch operations, and project support functions (management, systems engineering, etc.).

In addition to running TPSM within the TruePlanning environment, a recently developed Excel interface tool known as TPXL offers users the ability to run TPSM using a more streamlined approach directly from a customizable Excel interface. The process outlined here for each of the case studies will highlight the TPSM estimating procedure utilizing TPXL.

The first step in developing an estimate requires that all payload and spacecraft components are assigned a subsystem and component type as shown in Figure 9.



Figure 9: TPSM Subsystem and Component Types

Once all of the components have been categorized, the technical and programmatic details are assigned as appropriate. Five milestone dates are used for each flight element to define the four project phases;

design, fabrication, I&T and launch operations. Technical details such as; quantities, heritage, mass and technology levels are also assigned. Figure 10 provides a high-level look at how these parameters were assigned for the LUVOT case study in the TPXL environment. The complete set of parameters used to estimate both case studies are provided in Appendix B.

Technical Details from MEL			OF UNIT	T S	FLIGH HARDW MASS	ARE		Heri	tage, Technol	ogy and C			assificatio	ns	
Subsystem/Component	Unit Mas Current B Estimat (CBE)	est	Flight Spares	EMs & Proto- types	Total Ma CBE		Heritage	New or Advanced Tech	Subsyste	em Type		Co	omponent Typ	e	Other Type
LUVOT Spacecraft					389.	4									
Structure					130.	0									
Primary Structure	90.0	1	0	0	90.0) N	linor Mod		Structure and	Mechanisms	;	Primary Structure		ire	1
Heaters, Thermistors	2.0	1	0	0	2.0		New		Thermal	Thermal Control		Heaters, RHUs, Thermostats		mostats	3
Star Tracker	5.0	2	0	1	10.0) N	linor Mod		Guidance, Navigation and Control		ntrol		Star Tracker		2
Spacecraft Component n									,						
UVOT Telescope Optical					00.4	<u> </u>									
Assembly					96.1	0									
Primary mirror	0.01	10	0	1	0.12	2	/lajor Mod		Opt	ics			Optics		3
Detectors, CCDs	9.00	4	0	1	36.0	0	Сору		Sensor S	Systems	C	harge Co	upled Device	Detectors	2
Filter wheel mechanism	40.00	1	1	1	40.0	0 N	linor Mod		Structure and Mechanisms		;	I	Mechanisms		2
Payload Component n															
Project Schedule Mileston		Dhasa	D star		PDR	1		°D0	Deliver to	Ship			unch	On-Orl Chect-0 (L+300	Out
		Phase	B star	τ	PDR C		DR	OR System I&T		Launch Site		e Launch		a)	
LUVOT Spacecraft		1/	2/202	22	11/17	2022	10)/2/2023	10/1/202	24 4/	4/2/2026		26 8/1/2026		/2026
UVOT Telescope Optical Asse	mbly	1/	2/202	2	11/17	/2022	10)/2/2023	10/1/202	24 4/	2/2020	6 8	8/1/2026	8/31/	/2026
	_	_	_	_	_	_	_				_	_			_
Other Technical and			•		arts lass	Inter	mati		Contract	# of					
Programmatic Inputs		Platf		10.0	1,B,B	onal	(11VII)	Contracti	Monitor	Flight					
		Plati		13.3	1.D.D			JUILLACU	Monitor	FIIPHL					

Figure 10: Sample Technical and Programmatic Inputs for the LUVOT Case Study (Complete Input Set in Appendix B for Both Case Studies)

1

1

Class C/D

Class C/D

Ν

Ν

TPSM Cost Model Results Using TPXL solution

P

P

В

S1

LUVOT Spacecraft

UVOT Telescope Optical Assembly

The TPXL solution automatically provides estimate results neatly in the NASA WBS standard format and provides a breakdown of the estimate into each of the four phases of the project lifecycle; design, fabrication, integration, test and assembly and launch operations and on-orbit checkout. The estimate results produced by TPXL can easily be imported to other software packages so that additional analyses can be performed (e.g. JCL, etc.). Figure 11 gives the TPXL output table for the LUVOT case study. In addition to this output table, TPXL also generates a TP file that contains the details used to build the estimate as shown in Figure 12. This is useful for documenting results and can be used to perform additional analyses withing the TP environment. Figure 13 and Figure 14 provide the estimate results for the Marscopter case study.

RY\$K		DES	FAB	1&T	LOCO	TOTAL
1	PM	2,303	11,131	1,210	266	14,910
2	SE	2,861	3,277	998	321	7,458
3	MA	1,960	3,517	2,084	442	8,003
4	SciTm	389	2,454	1,957	476	5,277
5	Pyld	14,814	19,357	6,179	1,151	41,501
	UVOT Telescope Assembly	1,374	1,509	407	108	3,398
	Detectors/Electronics	4,019	9,472	2,847	570	16,908
	Filter Wheel Assembly	1,968	4,329	757	114	7,168
	Structure, Mechanical, & Thermal	2,625	2,064	666	149	5,503
	UVOT Electronics Box	4,250	1,939	1,332	186	7,708
	Harness	579	45	170	23	817
	Instr PM/SE/MA					(
	Instr I&T/GSE					(
6	s/c	35,761	23,647	11,766	2,051	73,225
	LUVOT S/C	35,761	23,647	11,766	2,051	73,225
	S/C PM/SE/MA					(
	S/C I&T/GSE					(
7/9	MOS/GDS	490	2,959	3,080	631	7,160
10	1&T	3,566	7,008	7,936	674	19,184
	TOTAL	62,145	73,350	35,211	6,012	176,718

Figure 11: TPXL Output Table (RY\$k) for the LUVOT Case Study (In NASA Standard WBS Format by Phase)

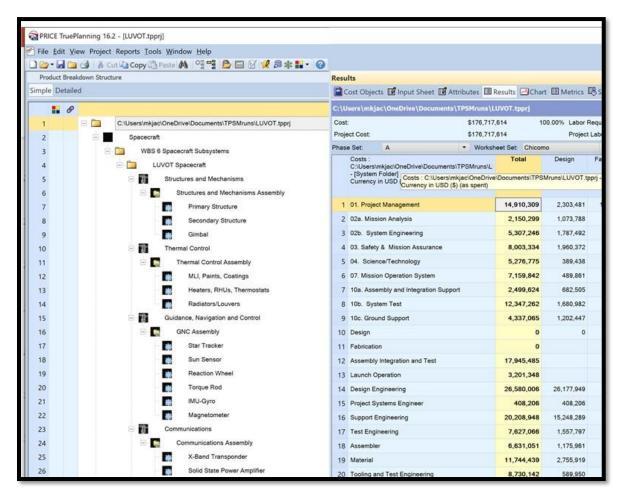


Figure 12: TruePlanning File Automatically Generated by TPXL for the LUVOT Case Study

RY\$K		DES	FAB	1&T	LOCO	TOTAL
1	PM	26,759	79,069	9,171	1,827	116,826
2	SE	29,081	21,849	6,842	1,781	59,553
3	MA	22,773	24,982	15,793	3,045	66,593
4	SciTm	1,562	3,687	4,751	1,148	11,148
5	Pyld	49,627	23,362	15,000	2,776	90,765
	Mapping Spectrometer	26,208	13,226	7,625	1,380	48,439
	Visible Camera	5,609	2,702	1,617	333	10,261
	Meteorological Suite	17,810	7,434	5,759	1,063	32,066
	Instr PM/SE/MA					0
	Instr I&T/GSE					C
6	S/C	293,749	174,586	75,679	11,914	555,929
	Marscopter	134,510	76,193	44,849	8,037	263,589
	EDL	147,475	94,286	28,555	3,515	273,830
	Cruise Stage	11,764	4,107	2,276	363	18,510
	S/C PM/SE/MA					C
	S/C I&T/GSE					C
7/9	MOS/GDS	3,794	14,011	15,564	2,896	36,265
10	I&T	34,126	41,749	56,785	4,118	136,777
	TOTAL	461,470	383,295	199,586	29,506	1,073,857

Figure 13: TPXL Output Table (RY\$k) for the Marscopter Case Study (In NASA Standard WBS Format by Phase)

Product Brea	akdown Structure			Results										
imple Detail	led			Cost Objects 🗃 Input Sheet 🗃 Attributes 🗐 Results 🖂 Chart 🗐 Metrics 🕏 Schedule										
1 8)			C:\Users\mkjac\OneDrive\Documents\TPSMruns\Marscopter.tpprj										
1	C:\Users	s\mkjac\OneDi	ive\Documents\TPSMruns\Marscopter.tpprj	Cos	t		\$1,073,8	56,938	100.00% Lab	or Requirement:				
2	Spacecraft				ect Cost:		\$1,073,856,938 Project La			ect Labor Require				
3	ē 🛅	WBS 6 Space	craft Subsystems	Phas	e Set: A			sheet Set: Chie						
4 5 6	2.4.48	Struc	PTER FLIGHT SYSTEM tures and Mechanisms tructures and Mechanisms Assembly		Costs : C:\Users\mkjac - [System Folder] Currency in	Total	Design	Fabrication	Assembly Integration and Test	Launch Operations				
7		-	Primary Structure	1	01. Project	116,826,333	26,758,974	79,069,326	9,170,579	1,827,453				
8		*	Secondary Structure	2	02a. Missio	13,477,414	8,315,954	2,853,667	1,449,560	858,233				
9		*	HGA Support Structure	3	02b. Syste	46,075,939	20,764,859	18,995,814	5,392,534	922,733				
10		-	Solar Array Substrate/Structure	4	03. Safety &	66,592,915	22,773,160	24,981,935	15,792,523	3,045,297				
11			HV Electronics Chassis/Frame	5	04. Science	11,148,100	1,561,684	3,686,623	4,751,341	1,148,451				
12			Landing Leg Lock	6	07. Mission	36,264,939	3,793,731	14,010,660	15,564,448	2,896,100				
13		-	Visible Camera Gimbal	7	10a. Assem	14,044,600	5,285,661	5,693,461	2,657,578	407,900				
14		*	Mapping Spectrometer Cover	8	10b. Syste	98,339,622	19,527,556	25,689,904	50,045,918	3,076,244				
15		*	Solar Array Deployment Device	9	10c. Ground	24,392,589	9,312,358	10,365,148	4,081,575	633,508				
16	8-	Therr	nal Control	10	Design	0	0							
17		Б 🎑 Т	hermal Control Assembly	11	Fabrication	0		0						
18			MLI, Paints, Coatings	12	Assembly In	90,679,782			90,679,782					
19			Heaters, RHUs, Thermostats	13	Launch Ope	14,689,939				14,689,939				
20		Guida	ance, Navigation and Control	14	Design Engi	123,223,731	121,941,044	1,282,687						
21		e 💽 🤇	INC Assembly	15	Project Syst	1,210,766	1,210,766							
22		***	Inertial Reference Unit	16	Support Eng	81,755,304	69,031,181	12,724,123						
23		Y	Landing Radar Altimeter	17	Test Engine	18,768,867	4,175,869	14,592,998						
24	8	Comr	nunications	18	Assembler	16,187,575	3,150,215	13,037,360						
25		e 📓 🤉	communications Assembly	19	Material	26,324,975	6,819,865	19,505,110						
26		- **	X-band Deep Space Transponder	20	Tooling and	14,017,994	2,140,996	11,876,998						
27		*	X-band Power Amplifier	21	Tooling and	2,001,475	1,328,923	672,553						

Figure 14: TruePlanning File Automatically Generated by TPXL for the Marscopter Case Study

Validation Study Results

Comparison of the Hardware Equipment Type and Space Missions Approaches / Results

To support validation, both Hardware Space Equipment Type and Space Missions Catalog were built by different people using the same mission system descriptions and MELs. The results of the different models were then compared. Figure 15 shows a comparison of the Space Equipment Type and Space Missions models for both missions. As seen on Figure 15, the results of both estimating methods compared favorably, with less than a 30% difference for the Spacecraft in the worst case LUVOT mission, and less than a 32% difference for the Payload in the worst case Marscopter mission, with an overall worst-case difference of less than 5% for the Marscopter Mission, due to the inclusion of a Parachute and Landing Radar Altimeter for which the Space Missions Catalog has devoted cost objects, whereas there is no current space equipment type for those components in the Space Equipment Type Calculator.

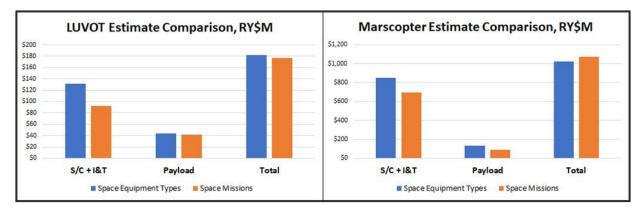


Figure 15. Comparison of Space Equipment Types and Space Missions models for the Spacecraft and Payload costs for both missions

Application Considerations

It can be noted that of the two possible approaches for estimating space missions presented in this paper, that if one is doing an estimate for NASA, or supporting a NASA project, especially for a planetary mission, that of the two approaches, the Space Mission catalog is probably the best choice, both because it does better job of estimating to the NASA Std. WBS, as well as NASA Mission Classes and includes planetary specific cost objects. Whereas, if one is estimating Earth Orbiting missions for Customers such as the Department of Defense, services / agencies, that the Space Equipment Type method may prove more useful and flexible, based on its ability to map to any WBS, including MIL-STD-881, for which mappings already exist, or any other Customer or Project WBS, in addition to the strong historical DoD Spacecraft Bus calibrations and validation behind this estimating method, and the ability to include and integrate software into any estimate. Nonetheless, both methods are generally capable of estimating any space mission as evidenced by the case studies presented in this paper, and can certainly be used as cross-checks for the other, or any other estimating method.

Validation Study Results (forthcoming)

As of this writing, additional validation studies of both estimating approaches presented in this paper are planned for later this year, as Unison is currently in the process of regaining the required NASA CADRe database access necessary to complete a though validation for NASA missions, as was done previously.

Appendix A: Case Study MELs

LUVOT:

Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Description (Vendor, Part #, Heritage Basis)	Other characteristics/issues (volume, power, other component-specific items)
TOTAL					485.5		
UVOT Spacecraft					389.4		
Structure							
Primary Structure	90.0	1	0	0	90.0	Standard design	Aluminum
Secondary Structure	25.0	1	0	0	25.0	Standard design	Aluminum
Gimbal	15.0	1	0	0	15.0	Modified from past program	
Thermal				0		1 1 0	
Multi-Layer Insulation, Coatings	5.0	1	0	0	5.0	Standard materials, new design	
Heaters, Thermistors	2.0	1	0	0	2.0	Standard materials, new design	
Radiator	3.0	1	0	0	3.0	Minor mod of past design	Composite
ACS							
Coarse Sun Sensor	0.0	10	0	1	0.1		
Inertial Reference Unit	2.0	3	0	1	6.0	COTS part	
Magnetometer	0.5	2	0	1	1.0	COTS part	
Magnetic Torque Rod	1.5	3	0	1	4.5	COTS part	
Star Tracker	5.0	2	0	1	10.0	Modified COTS part	
Reaction wheels	9.0	4	0	1	36.0	Modified standard design	
Power							
Solar Array, Cells/Electrical	7.0	2	0	0	14.0	COTS cells, custom wiring	High efficiency, Multi-junction
Solar Array, Substrate/Structure	15.0	2	0	0	30.0	Modified past design	Composite
Solar Array Drives	5.0	2	0	0	10.0	Modified past design	
Battery	40.0	1	1	1	40.0	Standard cells w/ new configuration	Li-Ion, 80 Amp-hrs
Power Distribution Unit	20.0	1	0	1	20.0	Modified past design	
CDH							
Backplane	1.0	1	0	1	1.0	COTS part	
Single Board Computer	0.8	1	0	1	0.8	COTS part w/ custom software	Rad750-based
UL/DL Board	0.5	1	0	1	0.5	Modified past design	
Bus Control I/F Board	0.8	1	0	1	0.8	Modified past design	
ACS Electronics Board	0.8	1	0	1	0.8	Modified past design	
Gimbal Drive Board	0.5	1	0	1	0.5	Modified past design	
General Purpose Board	0.5	1	0	1	0.5	Modified past design	
Power Control Unit	1.0	1	0	1	1.0	Modified past design	
Solid State Recorder	5.0	1	0	1	5.0	COTS part	
Chassis	8.0	1	0	0	8.0	Modified past design	
Communications							
X-band Transponder	3.0	2	0	1	6.0	COTS part	
Solid State Power Amplifier	3.0	4	0	1	12.0	COTS part	
Antennas	1.0	4	0	1	4.0	Modified past design	
Misc RF Electronics	2.0	1	0	1	2.0	Standard design, modified COTS	
Waveguides/misc	5.0	1	0	1	5.0	Standard design, modified COTS	
Harness	30.0	1	0	0	30.0	Custom harness, modified design	

Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Description (Vendor, Part #, Heritage Basis)	Other characteristics/issues (volume, power, other component-specific items)
UV Optical Telescope					96.1		
Telescope Optical Assembly							
Primary mirror	1.3	4	0	1	5.0	Lightweighted design, Adv Mat'l	25cm diameter
Primary mirror mounts	0.5	4	0	1	2.0	Modified past design	Titanium
Secondary mirror	0.8	4	0	1	3.0	Lightweighted design, Adv Mat'l	12cm diameter
Secondary mirror mounts	0.3	4	0	1	1.0	Modified past design	Titanium
Detectors & Electronics							
Detectors, CCDs	1.0	4	4	4	4.0	CCDMart Part # 2021	
Readout Electronics	1.0	4	1	1	4.0	Modified Past Design	
Focal Plane Asembly Housing	1.5	4	1	1	6.0		Aluminum
Filter Wheel Assembly							
Entrance filters assembly	0.5	4	1	1	2.0	Minor mod from past design	
Filter wheel mechanism	0.8	4	1	1	3.0	Minor mod from past design	
shutter	0.5	4	1	1	2.0	Minor mod from past design	
baffles	0.5	4	1	1	2.0	Minor mod from past design	
secondary mirror	0.5	4	1	1	2.0	Minor mod from past design	
focus mechanism	0.3	4	1	1	1.0	Minor mod from past design	
image motion compensation actuators	2.0	4	1	1	8.0	Minor mod from past design	
Structure, Mechanical, Thermal							
door Assembly	0.8	4	1	1	3.0	Minor mod from past design	
door hinge assembly	0.5	4	1	1	2.0	Minor mod from past design	
aperture selector	0.5	1	1	1	0.5	COTS part	
Telescope Tube	4.0	4	1	1	16.0	New design	Composite
spider structure	0.8	4	1	1	3.0	Standard parts/processes, custom design	
heaters	0.4	4	1	1	1.6	Standard parts/processes, custom design	
telescope harnessing	0.5	4	1	1	2.0	Standard parts/processes, custom design	
kinematic mounts	0.8	12	3	3	9.0	Minor mod from past design	Aluminum
Electronics Box							
Control Electronics	0.5	1	0	1	0.5	COTS part w/ custom software	Rad750-based
Power Management	1.0	1	0	1	1.0	Modified past design	
power switching card	1.0	1	0	1	1.0	Modified past design	
PCI backplane	0.5	1	0	1	0.5	COTS part	
housing	7.0	1	0	1	7.0		Aluminum
Harnessing	4.0	1	0	1	4.0	Custom harness, new design	

Marscopter:

Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Total Mass wr Contingenc v	Description (Vendor, Part #, Heritage Basis)	Other characteristics/issues (volume, power, other component-specific items)
TOTAL	(086)	onits.	opares	opes	2.228.9	y	overeing don (vendor, Parce, nentage basis)	nemsj
FLIGHT SYSTEM					1,625.8			
Mars Helicopter/Lander					515.2			
Structure/Mechanical								
Primary Structure	35.0							
Top Deck	4.0	1	0	0	4.0		Custom design, standard materials/processes	Composite
Bottom Deck	4.0	1	0	0	4.0		Custom design, standard materials/processes	Composite
Struts	3.0	6	ŏ	ő	18.0		Custom design, standard materials/processes	Composite
Landing Legs	3.0	3	0	0	9.0		Custom design, standard materials/processes	Composite
Secondary Structures	24.0	3	U	0	9.0		custom design, standard materialis/processes	Composite
	18.0	1			18.0		Custom design, standard materials/processes	Ormanita
Brackets/Mounts			0	0				Composite
Fasteners	6.0	1	0	0	6.0		Custom design, standard materials/processes	Titanium
Mechanisms	30.0			-	10.5		a data data data data data data data da	41
Landing Leg Lock	4.0	3	0	0	12.0		Custom design, standard materials/processes	Aluminum
Visible Camera Gimbal	6.0	1	0	0	6.0		Custom design, standard materials/processes	Aluminum
Mapping Spectrometer Cover	6.0	1	0	0	6.0		Custom design, standard materials/processes	Aluminum
Solar Array Deployment Device	3.0	2	0	0	6.0		Custom design, standard materials/processes	Aluminum
Thermal Control								
Multi-Layer Insulation, Coatings, etc	10.0	1	0	0	10.0		Custom design, standard materials/processes	
Heaters	3.0	1	0	0	3.0		Custom design, standard materials/processes	
Power								
Solar Arrays	62.5							
SA Cells/Electrical	20.8	2	0	0	41.7		COTS cells, custom wiring	High eniciency, Mulo junction
SA Substrate/Mechanical	10.4	2	0	0	20.8		Modified past design	Composite
Battery	200.0	1	1	1	200.0		Standard cells w/ new configuration	400 Amp-hr Li-ion
Power Supplies	8.0	1	0	1	8.0		Custom design, changes for HV operation	
Power Management & Distribution	8.0	1	0	1	8.0		Custom design, changes for HV operation	
High Voltage Box	16.0				0.0			
HV Power Conversion System	9.0	1	0	1	9.0		Custom design, changes for HV operation	
HV Chassis/Frame	7.0	1	0	1	7.0		Custom design, standard materials/processes	Aluminum
Harnesses	30.0	1	ŏ	o	30.0		Custom harness, modified design	2 Martin and
Guidance, Navigation, & Control	30.0		v		30.0		Guatorin nameaa, mouneu ueagin	
Inertial Measurement Unit	5.0	2	•	1	10.0		Modified COTS part	
		2	0		20.0			
Landing Altimeter	10.0	4	1	1	20.0		Custom design, changes for unique application	
Command & Data Handling	0.5	1			0.5		COTP part u/ application courts and	Rad750-based
RAD750 Single Board Computer	0.5		0	1	0.5		COTS part w/ application-specific software	Rad/50-based
Payload Interface Card	0.5	1	0	1	0.5		Modified past design	
Other Cards	0.5	4	0	4	2.0		Modified past designs	
Communications								
X-band Deep Space Transponder	4.0	2	0	1	8.0		COTS part	
Solid State Power Amplifier	3.0	2	0	1	6.0		COTS part	
High Gain Antenna	12.0							
HGA Dish	8.0	1	0	1	8.0		Modified past design	
HGA Support Structure	4.0	1	0	1	4.0		Modified past design	Composite
Low Gain Antennas	0.4	3	0	1	1.2		COTS part	
Misc RF Electronics	1.0	1	0	1	1.0		Modified design, standard materials/processes	
Waveguides	2.5	1	0	1	2.5		Modified design, standard materials/processes	
Helicopter								
Rotors	1.0	4	0	1	4.0		Custom lightweight design	Advanced composite
Rotors Support Structure	0.5	4	0	1	2.0		Custom housings	Titanium
Motor	4.0	4	1	1	16.0		Custom motor, New design	New technology
Motor Controller	3.0							
Motor Controller Electronics	2.0	1	0	1	2.0		Custom cards with heritage/modified devices	Rad750-based
Motor Controller Chassis/Box	1.0	1	0	1	1.0		sector of a man nemager rounds serves	Aluminum

Subsystem/Component	Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Contingen cy %	Total Mass w/ Contingenc y		characteristics/issues (volume, power, other component-specific items)
EDL Assembly	- C - C				940.0				
Structures & Mechanisms					2000020				
Mini Sky Crane Primary Structure	150.0	1	0	0	150.0			Scaled-down heritage design	Aluminum
Mini Sky Crane Secondary Structure	50.0	1	0	0	50.0			Scaled-down heritage design	Aluminum
Heatshield Structure	75.0	1	0	0	75.0			Scaled-down heritage design	Aluminum
Heatshield TPS	300.0	1	0	0	300.0			Scaled-down heritage design	
Backshell Structure	50.0	1	0	0	50.0			Scaled-down heritage design	Aluminum
Backshell TPS	150.0	1	0	0	150.0			Scaled-down heritage design	
Parachute (w/ mortar)	75.0	1	1	1	75.0			Scaled-down heritage design	
Propulsion									
Thrusters	2.0	12	0	0	24.0			Multiple landing thruster clusters, COTS	
Propellant Tanks	25.0	2	0	0	50.0			Multiple custom tanks (for balance)	Titanium
Propulsion Lines/Valves/Filters	10.0	1	0	0	10.0			Modified design, standard materials/processes	
Avionics									
Inertial Measurement Unit	5.0	1	0	1	5.0			Modified COTS device	
Single Board Computer	1.0	1	0	1	1.0			COTS part w/ custom software	Rad750-based
Cruise Stage					170.6				
Structures & Mechanisms									
Primary Structure	75.0	1	0	0	75.0			Scaled heritage design	Aluminum-honeycom panels
Secondary Structure	10.0	1	0	0	10.0			Scaled heritage design	
Mechansims	15.0	1	0	0	15.0			COTS devices	
Balance Mass	5.0	1	0	0	5.0				Aluminum
Thermal Control	0100644								
MLI, Coatings	8.00	1	0	0	8.0			Modified design, standard materials/processes	
Temperature Sensors	0.20	10	0	0	2.0			Modified design, standard materials/processes	
Propulsion									
Fuel Tank	8.00	4	0	0	32.0			Mono-prop fuel tank	Titanium
TCM Thrusters	0.60	4	0	0	2.4			COTS items	
ACS Thrusters	0.40	8	0	0	3.2			COTS items	
Valves/Filters	3.00	1	0	0	3.0			Modified design, standard materials/processes	
Pressure Transducer	0.25	2	0	0	0.5			Modified design, standard materials/processes	
TCM Thruster Brackets	0.13	4	0	0	0.5			Modified design, standard materials/processes	
ACS Thruster Brackets	0.25	8	0	0	2.0			Modified design, standard materials/processes	
Brackets, Tubes, Fittings, etc	12.00	1	0	0	12.0			Modified design, standard materials/processes	

Subsystem/Component	Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Total Mass w/ Contingenc y	Description (Vendor, Part #, Heritage Basis)	characteristics/issues (volume, power, other component-specific items)
PAYLOAD					87.9			
Mapping Spectrometer					70.5			
Spectrometer Assembly					10.0			
Optical elements	5.0	1	0	1	5.0		Optics use advanced materials/coatings w/ heritage	
Grating	2.0	1	0	1	2.0		Modified past design	
Filters	2.0	1	ő	1	2.0		Modified past design	
Sensor, CCD	0.5	4	0	1	2.0		CCDMart Part # 1969	
Telescope Assembly	0.0	-			2.0		CODMUTTURE 1900	
Main Body	10.0	1	0	1	10.0		Custom design, heritage processes/materials	Composite
Baffles	5.0	1	0	1	5.0		Modified past design	Composite
Primary Mirror	4.0	1	0	1	4.0		Modified past design	
Scan Mirror	4.0		, ,		4.0		mouned past design	
Scan Mirror Optics	2.0	1	0	1	2.0		Modified past design	Standard optics
Scan Mirror Actuator	1.0	1	ŏ	1	1.0		Modified past design	oranaana operoo
Telescope Secondary Structure	5.0	1	ő	1	5.0		Custom designs, heritage processes/materials	Composite
Scan Platform	0.0				0.0		ouseen aceigne, nonage processes naterials	ounpoond
Scan Platform Structure	5.0	1	0	1	5.0		Custom design, heritage processes/materials	Composite
Scan Platform Motor	5.0	1	0	1	5.0		Modified past design	ounpoone
Scan Platform electronics	2.5	1	0	1	2.5		Modified past design	Standard microprocessor
Scan Platform cabling	1.0	1	0	1	1.0		Modified past design	moroproceasor
Thermal Control	1.0				1.0		modilied past design	
Multi-Layer Insulation/Coatings	4.0	1	0	1	4.0		Standard materials, new design	
Radiator	2.0	1	ŏ	1	2.0		Custom design, heritage processes/materials	Composite
Temperature Sensors	1.0	1	0	1	1.0		Standard materials, new design	Composite
Command & Data Handling	1.0				1.0		Standard materials, new design	
Read-Out Electronics	1.0	1	0	1	1.0		Modified COTS item with custom software	
Solid-state Memory	1.0	1	0	1	1.0		COTS item	
CDH Chassis	2.0	1	0	1	2.0		Modified past design	Aluminum
Power								
Power Supplies	2.0	1	0	1	2.0		Modified past design	
Power Management & Distribution	2.0	1	0	1	2.0		Modified past design	
Harnessing	4.0	1	0	1	4.0		Custom harness, new design	
Visible Camera					7.9			
Housing	4.0	1	0	1	4.0		Custom design, heritage processes/materials	Composite
Primary Optic	2.0	1	0	1	2.0		Modified past design	
Secondary Optics	0.5	1	0	1	0.5		Modified past design	
Detector, CCD	0.4	1	0	1	0.4		CCDMart Part # 1963	
Readout electronics	0.5	1	0	1	0.5		COTS item with custom programming	
Visible Camera Internal Harnessing	0.5	1	0	1	0.5		Modified past design	
Meteorological Suite					9.5			
Sensors								
Temperature Sensor	0.5	2	0	1	1.0		Modified past design	
Wind Sensor	0.5	2	0	1	1.0		Modified past design	
Pressure Sensor	0.5	2	0	1	1.0		Modified past design	
Seismometer	0.5	2	0	1	1.0		Custom design with new technology	
Electronics	0.5	4	v		1.0		sustain scottin murrier technology	
	10		0	4	1.0		Modified past design	
Readout Electronics	1.0	1	0	1				
Power Conditioning	1.5	1	0	1	1.5		Modified past design	
Power								
Power Conditioning	2.0	1	0	1	2.0		Modified past design	
Harnessing	1.0	1	0	1	1.0		Custom harness, new design	

Appendix B: Case Study TPXL Inputs

LUVOT:

PAYLOAD TOTAL					96.1					
SPACECRAFT TOTAL					389.4					
FLIGHT SYSTEM TOTAL					485.5					
			# OF UNIT:	s	HARDWAR	TPSM COST MODEL	INPUTS			
Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Heritage	New or Advanced Tech	Subsys	Comp	Туре
LUVOT Spacecraft					389.4				·	
Structure					130.0					
Primary Structure	90.0	1	0	0	90.0	Minor Mod		Structure and Mechanisms	Primary Structure	1
Secondary Structure	25.0	1	0	0	25.0	Minor Mod		Structure and Mechanisms	Secondary Structure	1
Gimbal	15.0	1	0	0	15.0	Minor Mod		Structure and Mechanisms	Gimbals	1
Thermal	10.0		v		10.0	inition mod		officiare and meenanisms	Cimbais	
Multi-Layer Insulation, Coatings	5.0	1	0	0	5.0	New		Thermal Control	MLI, Paints, Coatings	1
Heaters. Thermistors	2.0	1	0	0	2.0	New		Thermal Control	Heaters, RHUs, Thermostats	3
Radiator	3.0	1	0	0	3.0	Minor Mod		Thermal Control	Radiators/Louvers	4
ACS	5.0	1	U	0	57.6	WINDI WOU		merma Control	Radiators/Eduvers	4
Coarse Sun Sensor	0.0	10	0	1	0.1	Сору	6	uidance, Navigation and Cont	Sun Sensor	2
Inertial Reference Unit	2.0	3	0	1	6.0	Сору		Buidance, Navigation and Conf		1
Magnetometer	0.5	2	0	1	1.0	Сору	6	Sensor Systems	Magnetometer	1
Magnetic Torque Rod	1.5	3	0	1	4.5	Сору	G	Buidance, Navigation and Cont		1
Star Tracker	5.0	2	0	1	10.0	Minor Mod		Buidance, Navigation and Conf		2
Reaction wheels	9.0	4	0	1	36.0	Minor Mod		Suidance, Navigation and Conf		1
Power	5.0	-	0		114.0			didunce, navigation and com		-
Solar Array, Cells/Electrical	7.0	2	0	0	14.0	Minor Mod		Power	Solar Cells/Electrical	3
Solar Array, Substrate/Structure	15.0	2	0	0	30.0	Minor Mod		Structure and Mechanisms	Solar Array Substrate/Structure	4
Solar Array Drives	5.0	2	0	0	10.0	Minor Mod	G	Buidance, Navigation and Cont		1
Battery	40.0	1	1	1	40.0	Minor Mod		Power	Batteries 1	3
Power Distribution Unit	20.0	1	0	1	20.0	Minor Mod		Power	Power Management and Distribution	2
CDH					18.8					
Backplane	1.0	1	0	1	1.0	Сору		Command and Data Handling		1
Single Board Computer	0.8	1	0	1	0.8	Minor Mod		Command and Data Handling		3
UL/DL Board	0.5	1	0	1	0.5	Minor Mod		Command and Data Handling		2
Bus Control I/F Board	0.8	1	0	1	0.8	Minor Mod		Command and Data Handling		2
ACS Electronics Board	0.8	1	0	1	0.8	Minor Mod		Command and Data Handling		2
Gimbal Drive Board	0.5	1	0	1	0.5	Minor Mod		Command and Data Handling		2
General Purpose Board	0.5	1	0	1	0.5	Minor Mod		Command and Data Handling		2
Power Control Unit	1.0	1	0	1	1.0	Minor Mod		Command and Data Handling		2
Solid State Recorder	5.0	1	0	1	5.0	Сору		Command and Data Handling		3
Chassis	8.0	1	0	0	8.0	Minor Mod		Structure and Mechanisms	Electronics Boxes	1
Communications					29.0					
X-band Transponder	3.0	2	0	1	6.0	Сору		Communications	Transponder 1	3
Solid State Power Amplifier	3.0	4	0	1	12.0	Сору		Communications	Amplifier 1	3
Antennas	1.0	4	0	1	4.0	Minor Mod		Communications	edium Gain Antenna/Low Gain Anteni	3
Misc RF Electronics	2.0	1	0	1	2.0	Minor Mod		Communications	Miscellaneous RF Electronics	3
Waveguides/misc	5.0	1	0	1	5.0	Minor Mod		Communications	Waveguides - Comm Cabling	3
Harness	30.0	1	0	0	30.0	Major Mod		Power	Power Harness/Cabling	1

Phase B start	PDR ¹	CDR	Deliver to System I&T	Ship to Launch Site	Launch	On-Orbit Chect- Out (L+30d)
1/2/2022	11/17/2022	10/2/2023	10/1/2024	4/2/2026	8/1/2026	
1/2/2022	11/17/2022	10/2/2023	10/1/2024	4/2/2026	8/1/2026	8/31/2026
1/2/2022	11/17/2022	10/2/2023	10/1/2024		8/1/2026	
					8/1/2026	
1/2/2022	11/17/2022	10/2/2023	10/1/2024		8/1/2026	
1/2/2022	11/17/2022	10/2/2023	10/1/2024		8/1/2026	
	1/2/2022 1/2/2022 1/2/2022 1/2/2022 1/2/2022	1/2/2022 11/17/2022 1/2/2022 11/17/2022 1/2/2022 11/17/2022 1/2/2022 11/17/2022 1/2/2022 11/17/2022 1/2/2022 11/17/2022 1/2/2022 11/17/2022	1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023 1/2/2022 11/17/2022 10/2/2023	Phase B start PDR ¹ CDR System 1&T 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024 1/2/2022 11/17/2022 10/2/2023 10/1/2024	Phase B start PDR ¹ CDR System l&T Site 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026	Phase B start PDR ¹ CDR System I&T Site Launch 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026 1/2/2022 11/17/2022 10/2/2023 10/1/2024 4/2/2026 8/1/2026

			# OF UNITS	5	HARDWAR	TPSM COST	MODEL INPUTS			
Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Heritage	New or Advanced Tech	Subsys	Comp	Туре
UVOT Telescope Optical						, v			•	
Assembly					11.00					
Primary mirror	1.25	4	0	1	5.00	Major Mod		Optics	Optics	3
Primary mirror mounts	0.50	4	0	1	2.00	Minor Mod		Optics	Optical Bench	3
Secondary mirror	0.75	4	0	1	3.00	Major Mod		Optics	Optics	3
Secondary mirror mounts	0.25	4	0	1	1.00	Minor Mod		Optics	Optical Bench	3
Detectors/Electronics					14.00					
Detectors, CCDs	1 00	4	4	4	4.00	Сору		Sensor Systems	arge Coupled Device Detec	1 2
Readout Electronics	1.00	4	1	1	4.00	Minor Mod		Sensor Systems		2
Focal Plane Asembly Housing	1.50	4	1	1	6.00	New	Stru	cture and Mechar		1
Filter Wheel Assembly					20.00					
Entrance filters assembly	0.50	4	1	1	2.00	Minor Mod		Optics	Optic Filters/Miscellaneous	2
Filter wheel mechanism	0.75	4	1	1	3.00	Minor Mod	Stru	cture and Mechar		2
shutter	0.50	4	1	1	2.00	Minor Mod	ouu	Optics	Optic Filters/Miscellaneous	
baffles	0.50	4	1	1	2.00	Minor Mod		Optics	Optic Filters/Miscellaneous	
secondary mirror	0.50	4	1	1	2.00	Minor Mod		Optics	Optics	2
focus mechanism	0.25	4	1	1	1.00	Minor Mod	Guidan	ce, Navigation and		1
image motion compensation actuators	2.00	4	1	1	8.00	Minor Mod		ce, Navigation and		1
Structure, Mechanical, &					37.10	-				
Thermal										
door Assembly	0.75	4	1	1	3.00	Minor Mod		cture and Mechar		2
door hinge assembly	0.50	4	1	1	2.00	Minor Mod	Stru	cture and Mechar	Mechanisms	2
aperture selector	0.50	1	1	1	0.50	Сору		Optics	Optic Filters/Miscellaneous	2
Telescope Tube	4.00	4	1	1	16.00	New		Optics	Optical Bench	4
spider structure	0.75	4	1	1	3.00	Major Mod	Stru	cture and Mechar		2
heaters	0.40	4	1	1	1.60	Major Mod			Heaters, RHUs, Thermostats	3
telescope harnessing	0.50	4	1	1	2.00	Major Mod		Power	Power Harness/Cabling	1
kinematic mounts	0.75	12	3	3	9.00	Minor Mod	Stru	cture and Mechar	Secondary Structure	1
UVOT Electronics Box					10.00					
Control Electronics	0.50	1	0	1	0.50	Minor Mod	Comr	nand and Data Ha	command/Data Processing	3
Power Management	1.00	1	0	1	1.00	Minor Mod		Power	er Management and Distrib	2
power switching card	1.00	1	0	1	1.00	Minor Mod	Comr	nand and Data Ha	command/Data Processing	2
PCI backplane	0.50	1	0	1	0.50	Сору	Comr	nand and Data Ha	command/Data Processing	1
housing	7.00	1	0	1	7.00	Minor Mod	Stru	cture and Mechar	Electronics Boxes	1
Harness					4.00					
Harnessing	4.00	1	0	1	4.00	New		Power	Power Harness/Cabling	1

	Platform ("EO" or "P")		Internatio nal ("Y" or "N")	Contractin g Fee	Contract Monitor Burden	# of Flight Units	Notes	Mission Class
LUVOT Spacecraft	Р	В	N			1		Class C/D
UVOT Telescope Optical Assemb	Р	S1	N			1		Class C/D
Detectors/Electronics	Р	S1	N			1		
Filter Wheel Assembly	Р	S1	N			1		
Structure, Mechanical, & Therm	Р	S1	N			1		
UVOT Electronics Box	Р	S1	N			1		
Harness	Р	S1	N			1		

Marscopter:

PAYLOAD TOTAL					87.90					
SPACECRAFT TOTAL					######					
FLIGHT SYSTEM TOTAL					#######					
	Unit Mass, Current Best Estimate	Flight	# OF UNITS	EMs&	HARDWARE Total Mass,	TPSM COST MODEL	New or Advanced			
Subsystem/Component	(CBE)	Units	Spares	types	CBE	Heritage	Tech	Subsys	Comp	Туре
Marscopter					515.20					
Structure/Mechanical										
Primary Structure										
Top Deck	4.00	1	0	0	4.0	New		Structure and Mechanisms	Primary Structure	4
Bottom Deck	4.00	1	0	0	4.0	New		Structure and Mechanisms	Primary Structure	4
Struts	3.00	6	0	0	18.0	New		Structure and Mechanisms	Primary Structure	4
Landing Legs	3.00	3	0	0	9.0	New		Structure and Mechanisms	Primary Structure	4
Secondary Structures										
Brackets/Mounts	18.00	1	0	0	18.0	New		Structure and Mechanisms	Secondary Structure	4
Fasteners	6.00	1	0	0	6.0	New		Structure and Mechanisms	Secondary Structure	4
Mechanisms										
Landing Leg Lock	4.00	3	0	0	12.0	New		Structure and Mechanisms	Mechanisms	1
Visible Camera Gimbal	6.00	1	0	0	6.0	New		Structure and Mechanisms	Mechanisms	2
Mapping Spectrometer Cover	6.00	1	0	0	6.0	New		Structure and Mechanisms	Mechanisms	1
Solar Array Deployment Device	3.00	2	0	0	6.0	New		Structure and Mechanisms	Mechanisms	2
Thermal Control										
Multi-Layer Insulation, Coatings, etc	10.00	1	0	0	10.0	Minor Mod		Thermal Control	MLI, Paints, Coatings	1
Heaters	3.00	1	0	0	3.0	Minor Mod		Thermal Control	Heaters, RHUs, Thermostats	3
Power										
Solar Arrays										
SA Cells/Electrical	20.83	2	0	0	41.7	Minor Mod		Power	Solar Cells/Electrical	3
SA Substrate/Mechanical	10.42	2	0	0	20.8	Minor Mod		Structure and Mechanisms	Solar Array Substrate/Structure	4
Battery	200.00	1	1	1	200.0	Major Mod		Power	Batteries 1	3
Power Supplies	8.00	1	0	1	8.0	Major Mod	New	Power	Power Management and Distribution	3
Power Management & Distribution	8.00	1	0	1	8.0	Major Mod	New	Power	Power Management and Distribution	3
High Voltage Box									-	
HV Power Conversion System	9.00	1	0	1	9.0	New	New	Power	Power Management and Distribution	3
HV Chassis/Frame	7.00	1	0	1	7.0	Minor Mod		Structure and Mechanisms	Electronics Boxes	1
Harnesses	30.00	1	0	0	30.0	Major Mod		Power	Power Harness/Cabling	1
Guidance, Navigation, & Control										
Inertial Measurement Unit	5.00	2	0	1	10.0	Minor Mod	0	uidance, Navigation and Cont	t IMU-Gyro	1
Landing Altimeter	10.00	2	1	1	20.0	New		Suidance, Navigation and Cont		1
Command & Data Handling								, , ,		
RAD750 Single Board Computer	0.50	1	0	1	0.5	Minor Mod	New	Command and Data Handling	Command/Data Processing 1	3
Payload Interface Card	0.50	1	0	1	0.5	Minor Mod		Command and Data Handling		2
Other Cards	0.50	4	0	4	2.0	Minor Mod		Command and Data Handling		2
Communications										
X-band Deep Space Transponder	4.00	2	0	1	8.0	Minor Mod		Communications	Transponder 1	3
Solid State Power Amplifier	3.00	2	0	1	6.0	Minor Mod		Communications	Amplifier 1	3
High Gain Antenna		_								
HGA Dish	8.00	1	0	1	8.0	Minor Mod		Communications	High Gain Antenna	3
HGA Support Structure	4.00	1	0	1	4.0	Minor Mod		Structure and Mechanisms	High Gain Antenna Structure	4
Low Gain Antennas	0.40	3	0	1	1.2	Minor Mod			edium Gain Antenna/Low Gain Anteni	3
Misc RF Electronics	1.00	1	0	1	1.0	Minor Mod		Communications	Miscellaneous RF Electronics	3
Waveguides	2.50	1	0	1	2.5	Minor Mod		Communications	Waveguides - Comm Cabling	3
Helicopter										
Rotors	1.00	4	0	1	4.0	New	New	Structure and Mechanisms	Primary Structure	4
Rotors Support Structure	0.50	4	0	1	2.0	New		Structure and Mechanisms	Secondary Structure	3
Motor	4.00	4	1	1	16.0	New	New	Structure and Mechanisms	Motor-Actuator	3
Motor Controller										
Motor Controller Electronics	2.00	1	0	1	2.0	Major Mod		Command and Data Handling	Command/Data Processing 1	3
	1.00	1	0	1	1.0	Minor Mod		Structure and Mechanisms	Electronics Boxes	

EDL					940.00				
Structures & Mechanisms									
Mini Sky Crane Primary Structure	150.00	1	0	0	150.0	Major Mod	Structure and Mechanisms	Secondary Structure	1
Mini Sky Crane Secondary Structure	50.00	1	0	0	50.0	Major Mod	Structure and Mechanisms	Secondary Structure	1
Heatshield Structure	75.00	1	0	0	75.0	Major Mod	Structure and Mechanisms	Secondary Structure	1
Heatshield TPS	300.00	1	0	0	300.0	Minor Mod	Structure and Mechanisms	TPS	1
Backshell Structure	50.00	1	0	0	50.0	Major Mod	Structure and Mechanisms	Secondary Structure	1
Backshell TPS	150.00	1	0	0	150.0	Minor Mod	Structure and Mechanisms	TPS	1
Parachute (w/ mortar)	75.00	1	1	1	75.0	Major Mod	Structure and Mechanisms	Parachute	1
Propulsion									
Thrusters	2.00	12	0	0	24.0	Сору	Propulsion	Thrusters 1	3
Propellant Tanks	25.00	2	0	0	50.0	New	Propulsion	Tanks 1	3
Propulsion Lines/Valves/Filters	10.00	1	0	0	10.0	Major Mod	Propulsion	Propulsion - Lines/Valves/Fittings	3
Avionics									
Inertial Measurement Unit	5.00	1	0	1	5.0	Minor Mod	Guidance, Navigation and Cont	IMU-Gyro	1
Single Board Computer	1.00	1	0	1	1.0	Minor Mod	Command and Data Handlinc	Command/Data Processing 1	3

Cruise Stage					170.60				
Structures & Mechanisms									
Primary Structure	75.00	1	0	0	75.0	Minor Mod	Structure and Mechanisms	Primary Structure	1
Secondary Structure	10.00	1	0	0	10.0	Minor Mod	Structure and Mechanisms	Secondary Structure	1
Mechansims	15.00	1	0	0	15.0	Сору	Structure and Mechanisms	Mechanisms	1
Balance Mass	5.00	1	0	0	5.0	Minor Mod	Structure and Mechanisms	Secondary Structure	1
Thermal Control									
MLI, Coatings	8.00	1	0	0	8.0	Major Mod	Thermal Control	MLI, Paints, Coatings	1
Temperature Sensors	0.20	10	0	0	2.0	Major Mod	Thermal Control	Heaters, RHUs, Thermostats	3
Propulsion									
Fuel Tank	8.00	4	0	0	32.0	Сору	Propulsion	Tanks 1	3
Trajectory Correction Maneuver thrusters	0.60	4	0	0	2.4	Сору	Propulsion	Thrusters 1	3
Attitude Control System thrusters	0.40	8	0	0	3.2	Сору	Propulsion	Thrusters 2	3
Valves/Filters	3.00	1	0	0	3.0	Major Mod	Propulsion	Propulsion - Lines/Valves/Fittings	3
Pressure Transducer	0.25	2	0	0	0.5	Major Mod	Propulsion	Pressure Regulator - Transducer	3
TCM Thruster Brackets	0.13	4	0	0	0.5	Major Mod	Structure and Mechanisms	Secondary Structure	1
ACS Thruster Brackets	0.25	8	0	0	2.0	Major Mod	Structure and Mechanisms	Secondary Structure	1
Brackets, Tubes, Fittings, etc	12.00	1	0	0	12.0	Major Mod	Propulsion	Propulsion - Lines/Valves/Fittings	3

				Deliver to	Ship to Launch		On-Orbit Chect-
	Phase B start	PDR ¹	CDR	System I&T	Site	Launch	Out (L+30d)
Project	1/2/2022	4/3/2023	7/2/2024	1/1/2026	10/1/2027	1/31/2028	3/1/2028
Marscopter	1/2/2022	4/3/2023	5/17/2024	12/16/2025	10/1/2027	1/31/2028	3/1/2028
EDL	1/2/2022	4/3/2023	6/2/2024	12/16/2025	10/1/2027	1/31/2028	3/1/2028
Cruise Stage	1/2/2022	4/3/2023	5/2/2024	12/16/2025	10/1/2027	1/31/2028	3/1/2028
Mapping Spectrometer	1/2/2022	4/3/2023	4/2/2024	12/1/2025	10/1/2027	1/31/2028	3/1/2028
Visible Camera	1/2/2022	4/3/2023	4/2/2024	12/1/2025	10/1/2027	1/31/2028	3/1/2028
Meteorological Suite	1/2/2022	4/3/2023	4/2/2024	12/1/2025	10/1/2027	1/31/2028	3/1/2028

	Platform ("EO" or "P")		Internatio nal ("Y" or "N")	Contractin g Fee	Contract Monitor Burden	# of Flight Units	Notes	Mission Class
Marscopter	Р	S1	N			1		Class A/B
EDL	P	S1	N			1		
Cruise Stage	Р	S1	N			1		
Mapping Spectrometer	Р	S1	N			1		Class A/B
Visible Camera	P	S1	N			1		
Meteorological Suite	P	S1	N			1		

		# OF UNITS			HARDWAR	TPSM COST MODEL INPUTS				
Subsystem/Component	Unit Mass, Current Best Estimate (CBE)	Flight Units	Flight Spares	EMs & Proto- types	Total Mass, CBE	Heritage	New or Advanced Tech	Subsys	Comp	Туре
Mapping Spectrometer					70.50					
Spectrometer Assembly										
	5.00		•		5.00	Major Mod		Optics	Optics	3
Optical elements		1	0	1	5.00				·	
Grating	2.00	1	0	1	2.00	Minor Mod		Optics	Optic Filters/Miscellaneous	2
Filters	2.00	1	0	1	2.00	Minor Mod		Optics	Optic Filters/Miscellaneous	2
Sensor, CCD	0.50	4	0	1	2.00	Сору		Sensor Systems	arge Coupled Device Detect	3
Telescope Assembly									- ·	
Main Body	10.00	1	0	1	10.00	New		Optics	Optical Bench	4
Baffles	5.00	1	0	1	5.00	Minor Mod		Optics	Optic Filters/Miscellaneous	2
Primary Mirror	4.00	1	0	1	4.00	Minor Mod		Optics	Optics	3
Scan Mirror									·	
Scan Mirror Optics	2.00	1	0	1	2.00	Minor Mod		Optics	Optics	2
Scan Mirror Actuator	1.00	1	0	1	1.00	Minor Mod	Guidano	e, Navigation and		1
Telescope Secondary Structure	5.00	1	0	1	5.00	New		cture and Mechar		4
Scan Platform									,	
Scan Platform Structure	5.00	1	0	1	5.00	New	Stru	cture and Mechar	Primary Structure	4
Scan Platform Motor	5.00	1	0	1	5.00	Minor Mod	Stru	cture and Mechar		2
	2.50		-			Minor Mod			Command/Data Processing	2
Scan Platform electronics		1	0	1	2.50				j	
Scan Platform cabling	1.00	1	0	1	1.00	Minor Mod		Power	Power Harness/Cabling	1
Thermal Control									, ener namees easing	
Multi-Layer Insulation/Coatings	4.00	1	0	1	4.00	New		Thermal Control	MLI, Paints, Coatings	1
Radiator	2.00	1	0	1	2.00	New		Thermal Control		4
Temperature Sensors	1.00	1	0	1	1.00	New			Heaters, RHUs, Thermostats	3
Command & Data Handling										-
Read-Out Electronics	1.00	1	0	1	1.00	Major Mod		Sensor Systems	Read Out Electronics	3
Solid-state Memory	1.00	1	0	1	1.00	Сору	Comn	nand and Data Ha		3
CDH Chassis	2.00	1	0	1	2.00	Minor Mod		cture and Mechar		1
Power	2.00				2.00		ourd		Electronice Boxed	-
Power Supplies	2.00	1	0	1	2.00	Major Mod		Power	er Management and Distrib	2
Power Management & Distribution	2.00	1	0	1	2.00	Major Mod			er Management and Distrib	
Harnessing	4.00	1	0	1	4.00	New		Power	Power Harness/Cabling	1
. In the second	1.00				1.00			1 01101	r olier Hamoos oubling	-
Visible Camera					7.90					
Housing	4.00	1	0	1	4.00	New		Optics	Optical Bench	4
Primary Optic	2.00	1	0	1	2.00	Minor Mod		Optics	Optics	2
Secondary Optics	0.50	1	0	1	0.50	Minor Mod		Optics	Optics	2
Detector, CCD	0.40	1	0	1	0.40	Сору		Sensor Systems	arge Coupled Device Detect	2
Readout electronics	0.50	1	0	1	0.50	Minor Mod		Sensor Systems		2
Visible Camera Internal Harnessing	0.50	1	0	1	0.50	Minor Mod		Power	Power Harness/Cabling	1
Motoorological Suite					0.50	-				
Meteorological Suite					9.50					
Sensors	0.50	2	0	-	1 00	Minor Mod		Concor Custorer	Sensors/Detectors	- 1
Temperature Sensor Wind Sensor	0.50	2	0	1	1.00	Minor Mod Minor Mod		Sensor Systems Sensor Systems		1
Pressure Sensor	0.50	2	0	1	1.00	Minor Mod		Sensor Systems		1
Seismometer	0.50	2	0	1	1.00		Now			2
Electronics	0.50	2	U	1	1.00	New	New	Sensor Systems	Sensors/Detectors	2
	1.00	1	0	1	1.00	Minor Mod		Concor Custorer	Read Out Electronics	2
Readout Electronics Power Conditioning	1.00	1	0	1	1.00	Minor Mod Minor Mod		Sensor Systems Power		
Power Conditioning Power	1.50	1	U	1	1.0U	winor Mod		Power	er Management and Distrib	2
	2 00	1	0	1	2 00	Minor Mod		Power	or Management and Distribution	2
Power Conditioning			0						er Management and Distrib	
Harnessing	1.00	1	U	1	1.00	New		Power	Power Harness/Cabling	1