



Boeing Defense, Space & Security
Phantom Works

Strategic Development and Experimentation

Simulation-based Experimentation: How to Scope and Estimate Development Projects

Karen Mourikas SD&E - Experimentation

Denise Nelson BR&T – Affordability

ISPA/SCEA Workshop

June 2010

How to Estimate Costs of Simulation-based Experimentation

Boeing Defense, Space & Security | Phantom Works 

■ Overall Problem Statement

- Need to estimate the cost of simulation-based experimentation
 - Accurately
 - Consistent approach
 - Easy to use
 - Defendable estimates
 - Value-added

■ Solution

- Develop a standard process and toolkit to estimate the cost and schedule of simulation-based experimentation
 - Using standard cost estimating tools
 - Incorporating standard processes
 - Based on historical data



Objective of Presentation

Boeing Defense, Space & Security | Phantom Works 

- To provide overview of Simulation-based Experimentation
- To introduce “CostX for Experimentation” Process
- To review Statistical Analysis options used to address the problem

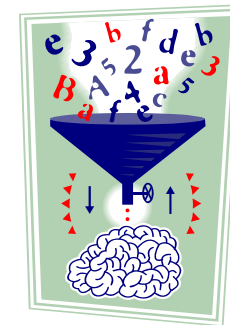
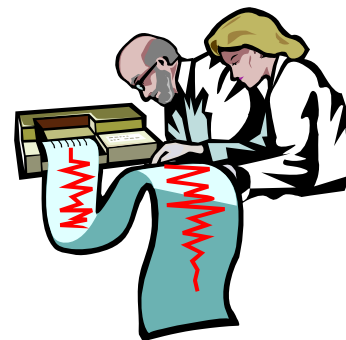
- Outline
 - Problem to be addressed
 - Simulation-based Experimentation
 - In a Nutshell
 - Experimentation Cost Estimating
 - Process and Data
 - Statistical Analysis
 - Options

Experimentation

Boeing Defense, Space & Security | Phantom Works 

- Definition of Experimentation *
 - The process of conducting a test under controlled conditions to
 - examine the validity of a hypothesis, or
 - determine the efficacy of something previously untried.

- Experimentation in general
 - Consists of gathering and examining data
 - Explores and Answers Questions with Analyses and Observations
 - Provide Insights to Questions

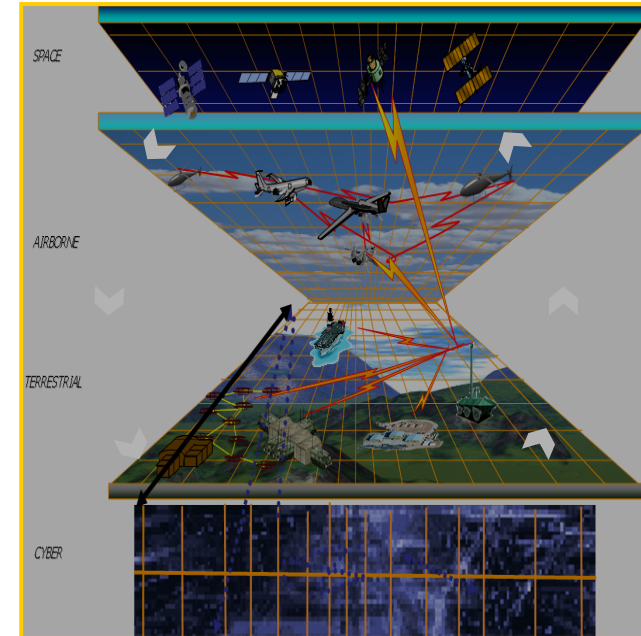


* www.thefreedictionary.com

Simulation-based Experimentation

Boeing Defense, Space & Security | Phantom Works 

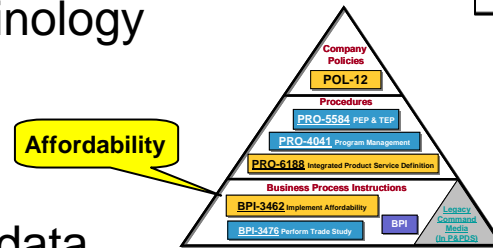
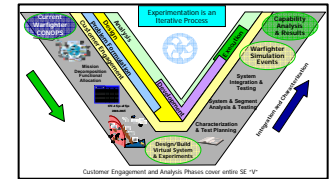
- Simulation-based Experimentation
 - Conducting experiments with the use of virtual and constructive
 - Models
 - Simulations
 - Visualizations
 - Live-Virtual-Constructive (LVC) Components
 - Live : Real people operating real systems
 - Virtual : Real people operating simulated systems
 - Constructive : Automated systems simulating the actions of people and systems



Proposed Solution

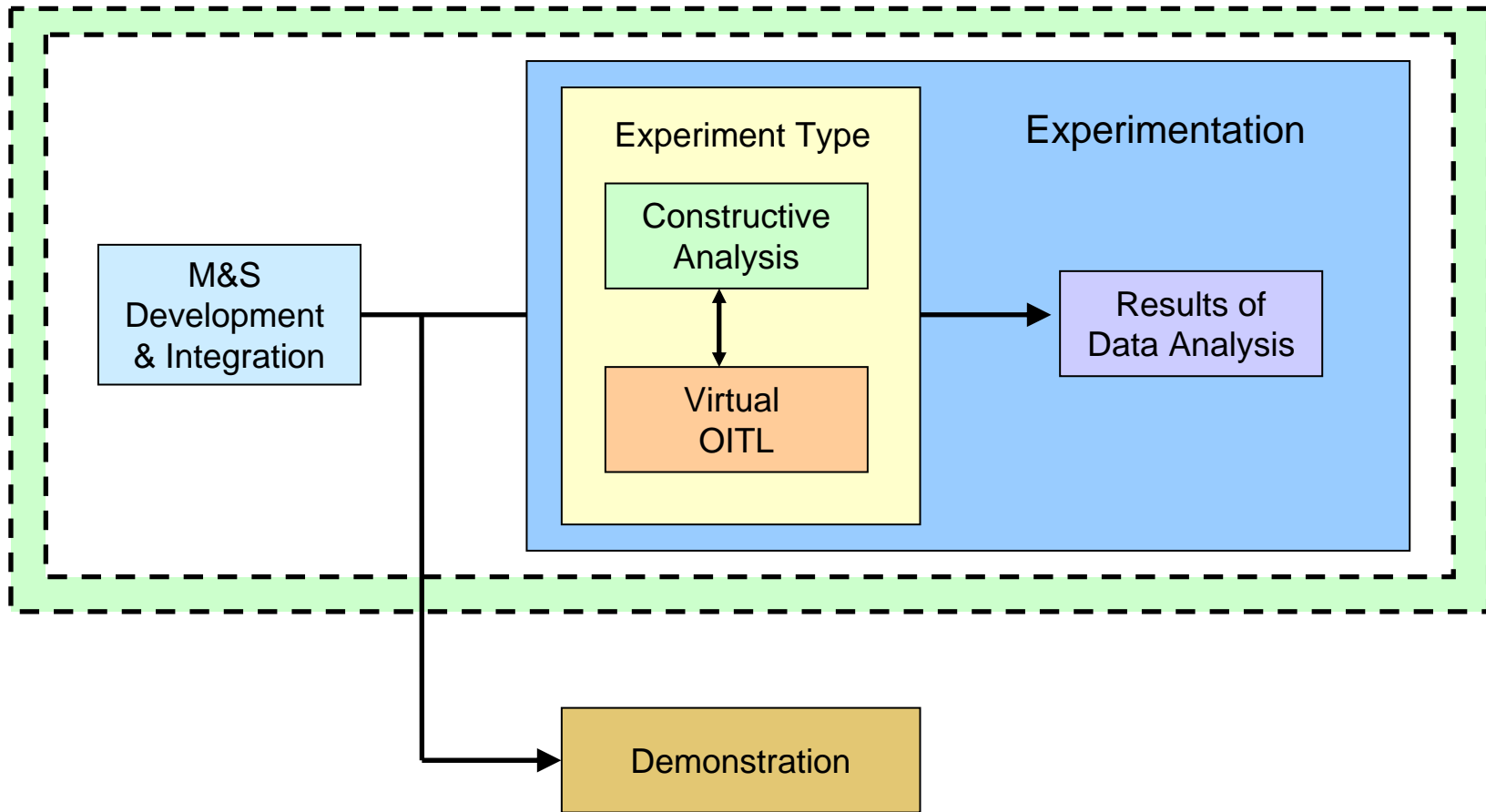
Boeing Defense, Space & Security | Phantom Works 

- Develop a cost estimating toolkit that is
 - Easy to use
 - Excel-like interface / Web-based GUI (future development)
 - Limited inputs required
 - Quick estimates and standard reports produced
 - Incorporates Standard Processes and Terminology
 - Boeing and Industry
 - Experimentation and Cost Estimating
 - Based on comprehensive, historical Boeing data
 - 70 completed experimentation projects: cost and scope data
 - Multiple sites, organizations, project type and scope
 - Value-added to the users
 - Not just *another* task to do



Focus of Experimentation Data Collection

Boeing Defense, Space & Security | Phantom Works 



Project Data

Boeing Defense, Space & Security | Phantom Works 

- 70 Completed Projects
 - Recent data (2006-2009)
 - 31 in work – to be collected
- Various project types
 - M&S development & integration
 - Constructive Analysis
 - Virtual OITL simulations
- Leverage reuse
 - Simulations
 - Environment
 - Team Management
 - Data / Analysis
- Scope & Complexity
 - Short to long range duration
 - Simple to Complex simulations and integration

	Proj Info	Complexity			Execution		Cost/Sched			
Project ID	POC	Type	Num Sys	VCL	Num MOEs	Num Sites	Mths	Cost (\$K)	POP	
a1	John Smith	Modeling	5	C	0	1	4	\$ 90	4Q 2008	
a2	Pocahontas	Analysis	12	C	4	2	10	\$ 450	mar 07- dec 07 Jul	
a3		Reusability							Team	
Project ID	Modeling	Tool Developmt	Tool Integration	Environment	Programatic	Data Collection	Analysis Results	Individual Experience	Team Dynamics	
a4										
a5	a1	B	B	E+	A	A	B	A	E	E
a6	a2	C	A	B-	B	B	C	B-	B+	B
	a3	E	B	A	A	E	E	C	C	D
	a4	C	C	A	E	D	A	B	D	E
	a5	B	B	A	B	A	B	A	A	B
	a6	E	B	E	B	D	E	D	B	B

Statistical Analysis Options

Boeing Defense, Space & Security | Phantom Works

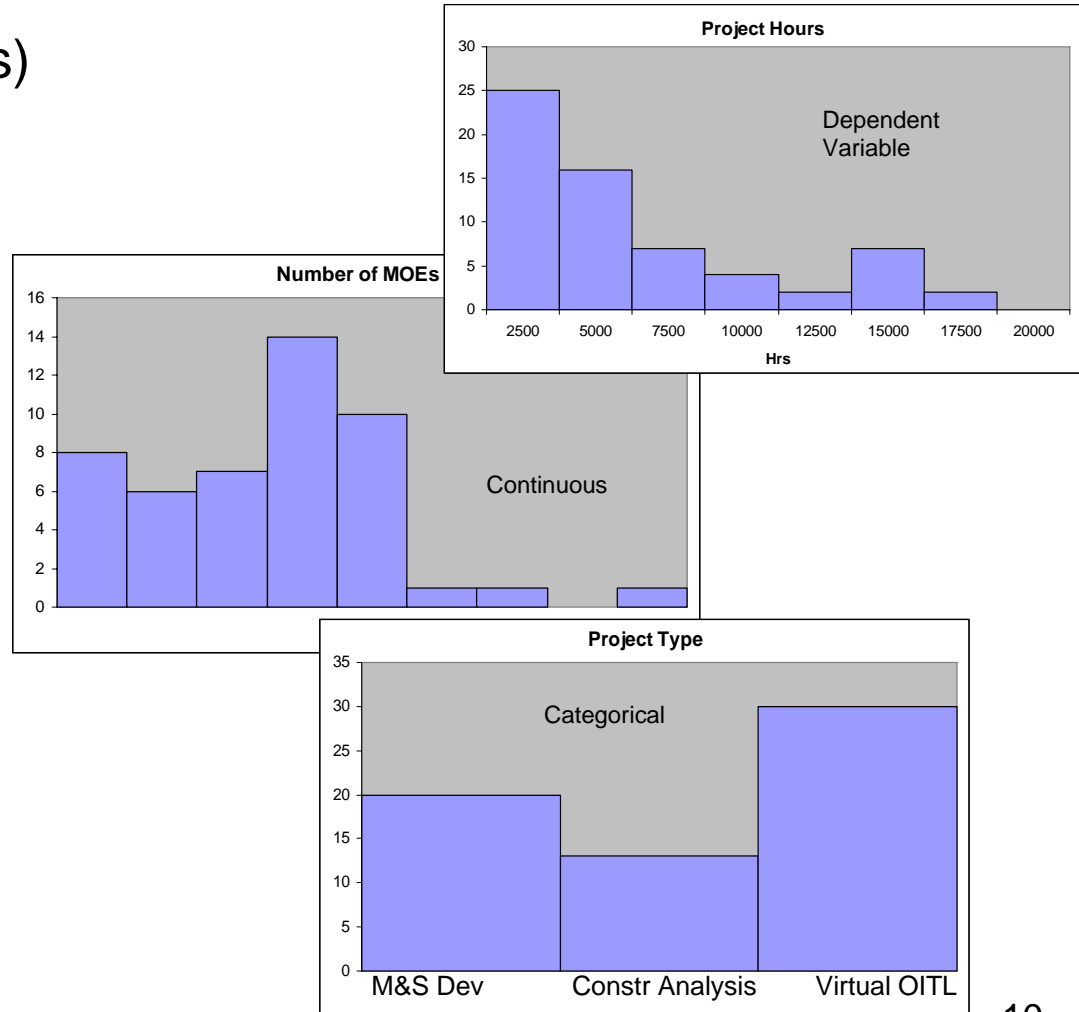


- Database constantly changing
 - Baselined database (configuration control)
 - To be updated 2 times per year
 - Approximately 30 new data points expected per year
- Statistical Analysis
 - Issue with data
 - Lots of qualitative (categorical) data
 - Relatively small dataset
 - Options
 - Random Forests
 - Linear / Multivariate Regression
 - Adjustments to data
 - Goal
 - Determine which variables are most important
 - Develop model with good prediction capability

Statistical Analysis: Descriptive Statistics

Boeing Defense, Space & Security | Phantom Works 

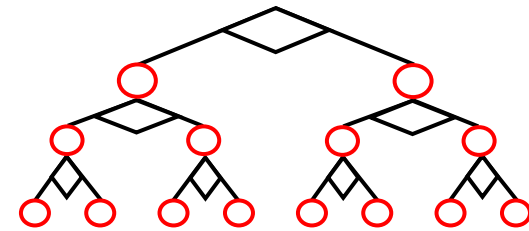
- 70 data points (observations)
 - 2 Responses
 - Hours (Cost)
 - Duration (Schedule)*
 - 18 Potential Predictors
 - 4 Continuous
 - 4 Categorical Not-ordered
 - 1 with 2 levels (y/n)
 - 2 with 3 levels
 - 1 with 4 levels
 - 10 Ordinal
 - With 5 levels



Statistical Analysis: Random Forests

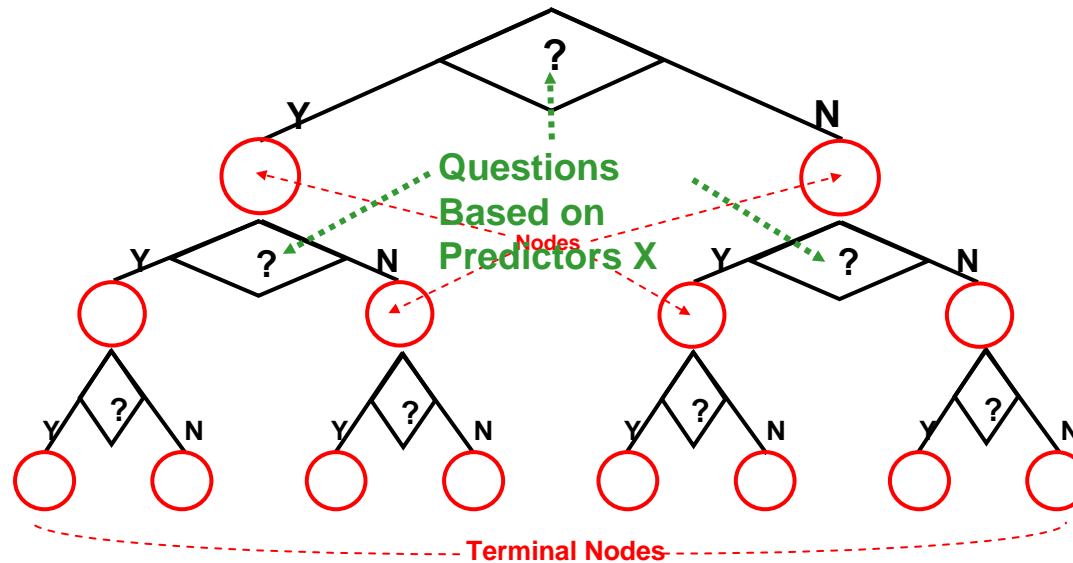
Boeing Defense, Space & Security | Phantom Works 

- Random Forests generate multiple decision trees randomly constructed
- A Single Decision Tree is interpretable
 - But not a great predictor
- Rather than pick one “Best” model (tree)
 - Fit collection of decision tree models (forest)
 - Leads to greater accuracy but more difficult to interpret
 - Can handle “wide” problems: small n , large p
- “Black Box” Process
 - Not easily interpretable
 - Predicts a cost number
 - Not a parametric equation



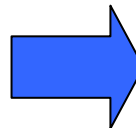
Picture of Single Tree

Boeing Defense, Space & Security | Phantom Works 



Build Model:

- At each node, split on a predictor variable that divides the data into two parts that most reduce prediction error.
- Each node is predicted by the average Hours.

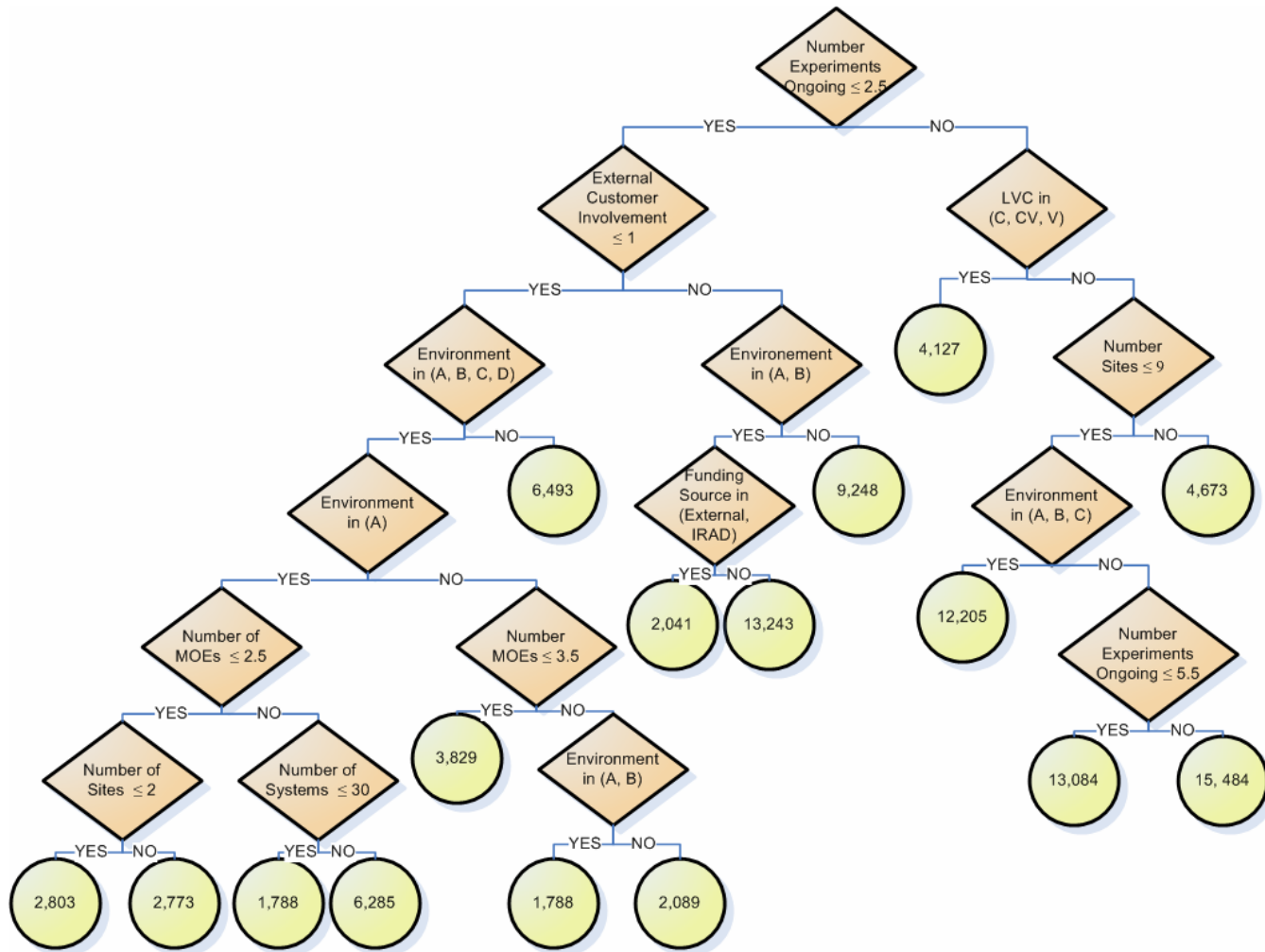


Predict:

- Drop a supplier down the tree to a terminal node
- Predicted Hours = average Hours at each terminal node

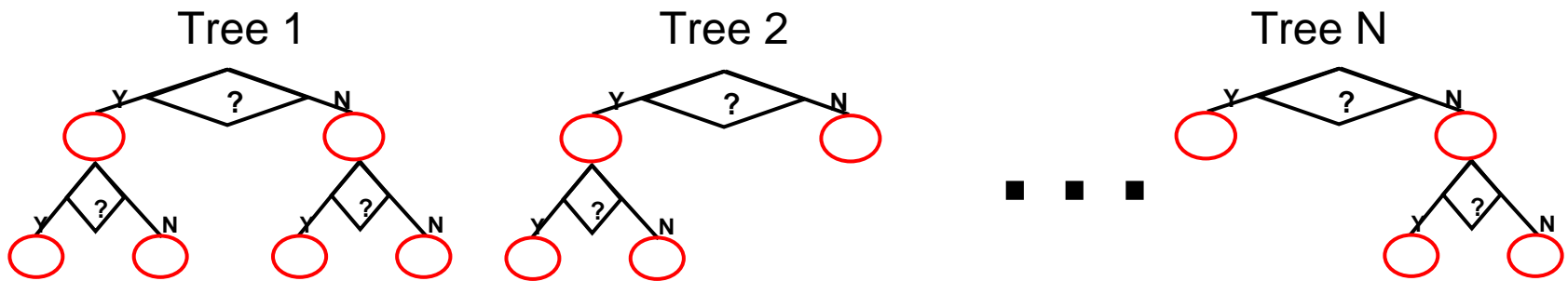
Example of Random Forest Generated Tree

Boeing Defense, Space & Security | Phantom Works 



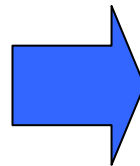
Random Forest

Boeing Defense, Space & Security | Phantom Works 



Build Model:

- Create diverse collection of trees (forest) by sampling rows and columns of the data

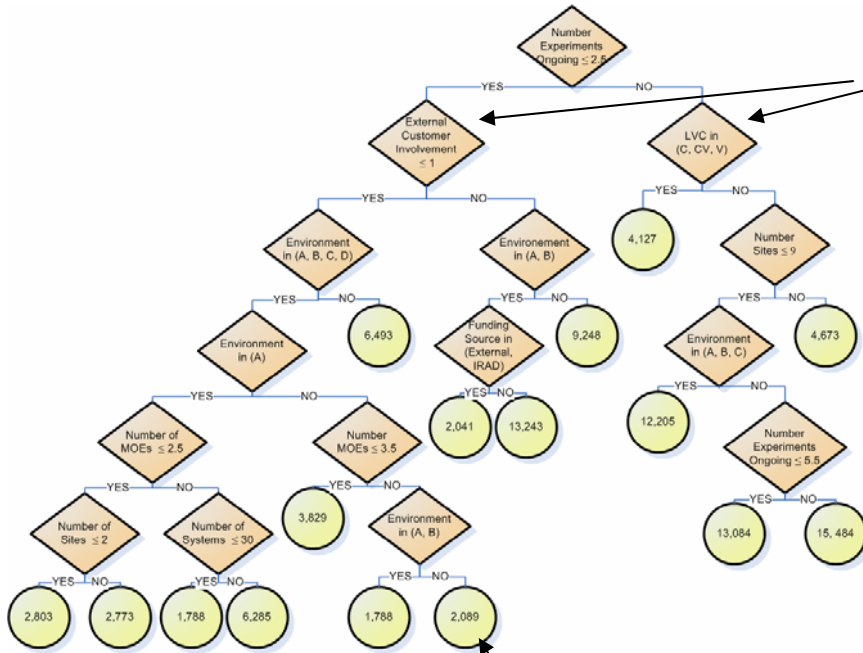


Predict:

- Drop a supplier down each tree to a terminal node
- Predicted Hours = Average Hours in each terminal node averaged **over all the trees**

Examples of Trees

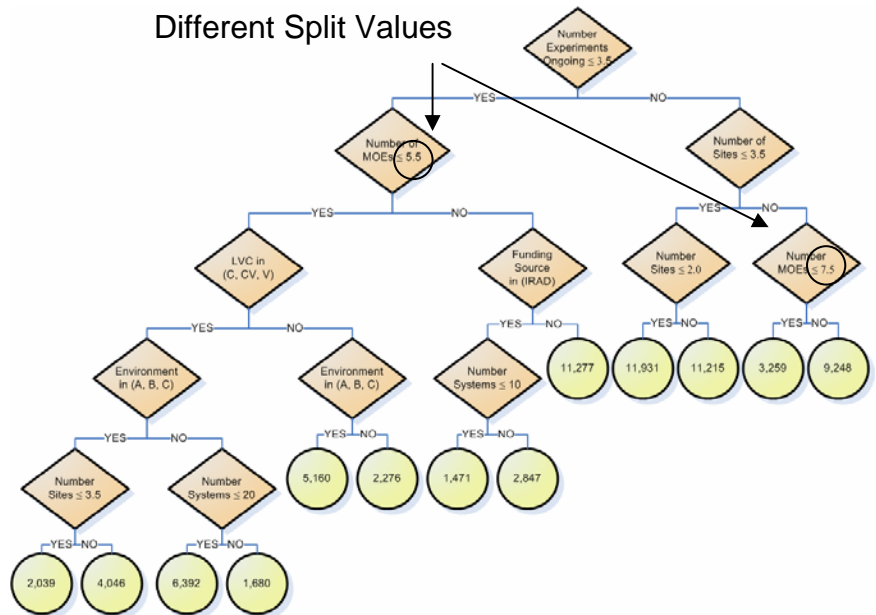
Boeing Defense, Space & Security | Phantom Works 



Different Predictor Variables

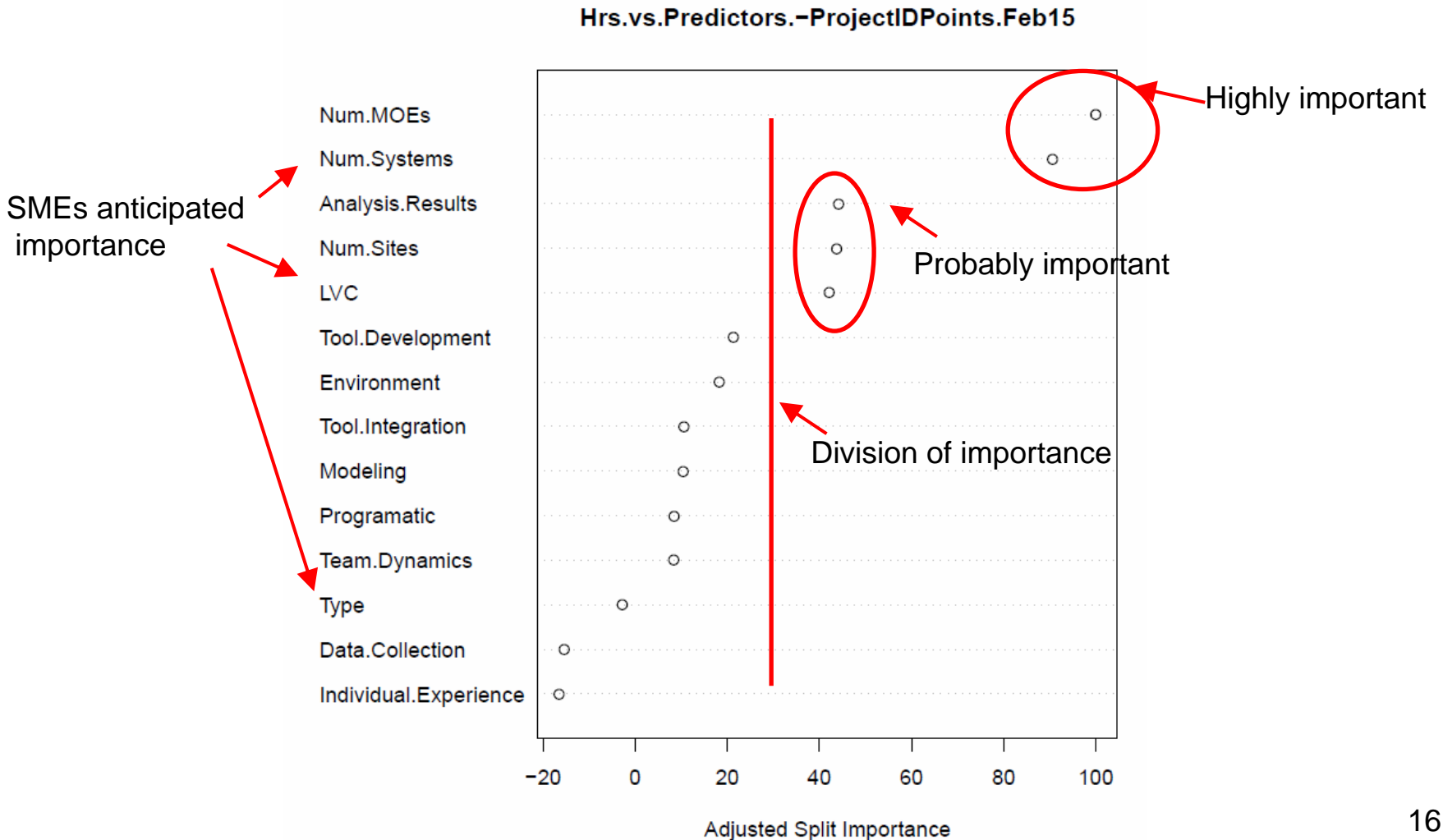
Average of hours for this path

Different Split Values



Variable Importance from Random Forest

Boeing Defense, Space & Security | Phantom Works 

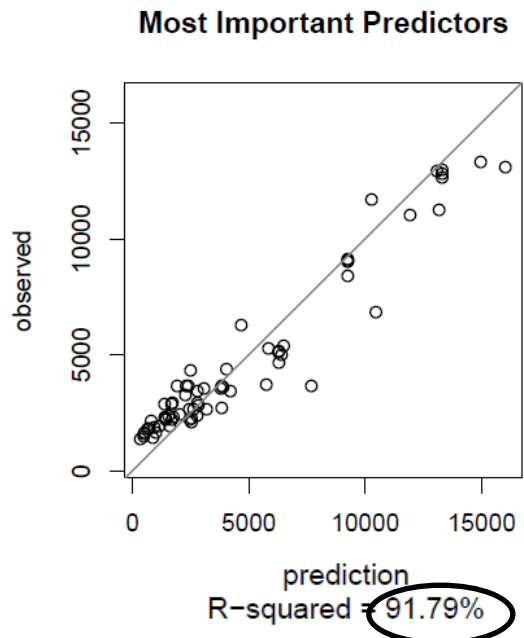


Results of Random Forest Analysis

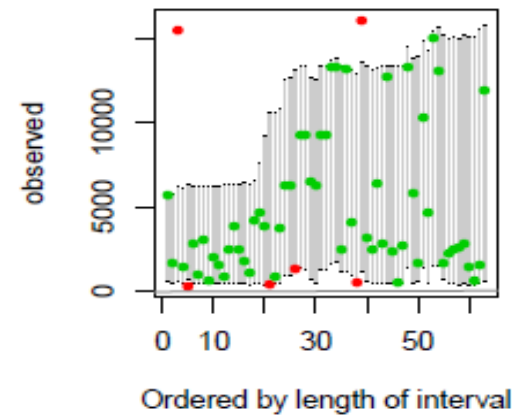
Boeing Defense, Space & Security | Phantom Works 

■ Accuracy / Goodness of Fit

- Removed some variables based on Variable Importance
 - Improved R^2
- $R^2 \sim 92\%$
- Wide Prediction Intervals
 - Need more data to develop smaller prediction intervals



90 % prediction intervals on OOB



Statistical Analysis: Regression

Boeing Defense, Space & Security | Phantom Works 

- Assumption: model is NOT linear
 - Expect interaction and/or quadratic terms
- Easily understandable relationship between input variables & responses
- Lots of categorical data
 - Numerical data easier to analyze
 - Converted Categorical data
 - Based on engineering judgement
 - Is this statistically valid?
 - Goal: Develop model with good prediction capability
 - Hence reasonable approach to take
- Accuracy / Goodness of Fit
 - R^2 (Variability explained by model) ~70%

Analysis Options Evaluation

Random Forests

– Pros

- Can be used with categorical data
- Can be used with small data sets
- Statistical Results $R^2 \sim .92$
- Prediction accuracy: very good
- Data Mining community big supporter

– Cons

- Black Box
- Results in a number, not a CER
- Prediction Intervals need lots of data (more than we have)

Regression

– Pros

- Familiar Process
- Results in a CER
- Statistical Results : $R^2 \sim .70$
- Prediction Accuracy: good

– Cons

- Small dataset => limited DOF
- Categorical to numeric data conversion
- Prediction intervals easier to obtain (with assumptions)
- Validity of approach

Next Steps for 2010

Boeing Defense, Space & Security | Phantom Works



- Data Collection/Analysis
 - Collect new data
 - Update database
 - Analyze additional data
 - Update cost estimating relationships
 - Analyze pre and post project scope
 - Adjust estimate based on leads' knowledge

Contributor Information:

Karen Mourikas: Phantom Works/SD&E 714-580-9609

karen.mourikas@boeing.com

Denise Nelson: BR&T/Affordability 714-389-8501

denise.j.nelson@boeing.com

Nancy Gove: BR&T/Cyber Analytics 425-373-2698

nancy.gove@boeing.com

Jim Schimert : BR&T/Cyber Analytics 425-373-2728

james.schimert@boeing.com

Julio Peixoto: EOT/Applied Statistics 425-373-2720

julio.l.peixoto@boeing.com